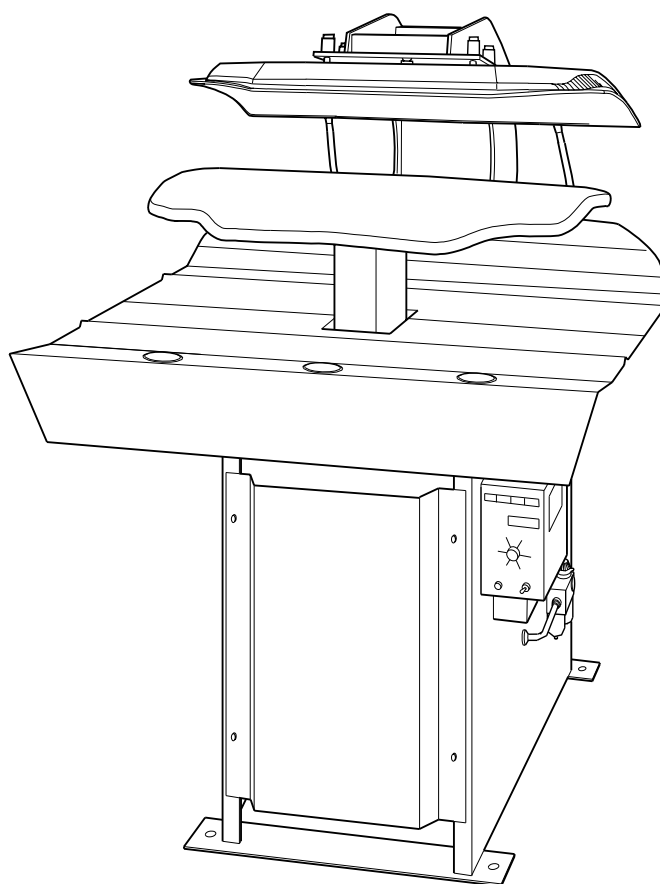


Lay Down Laundry Presses

Refer to Page 3 for Model Numbers



SCR95N



An LSG Company
831 South First Street, P.O. Box 32270
Louisville, KY 40232-2270
Phone: (502) 587-1292
Sales Fax: (502) 585-3625
Service/Parts Fax: (502) 681-1275

www.cissellmfg.com

Part No. AJ0981
December 2003

Parts

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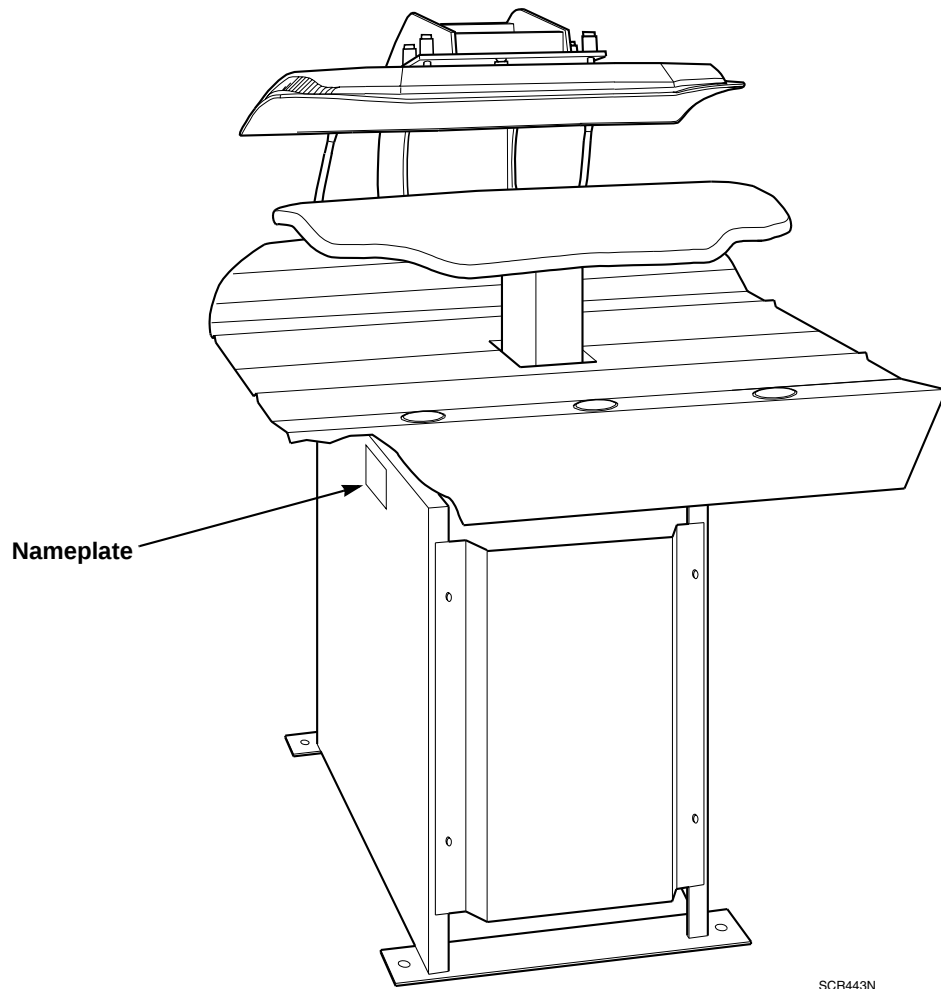
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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Cissell at (502) 587-1292 for the name and address of the nearest authorized parts distributor.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



Model Identification

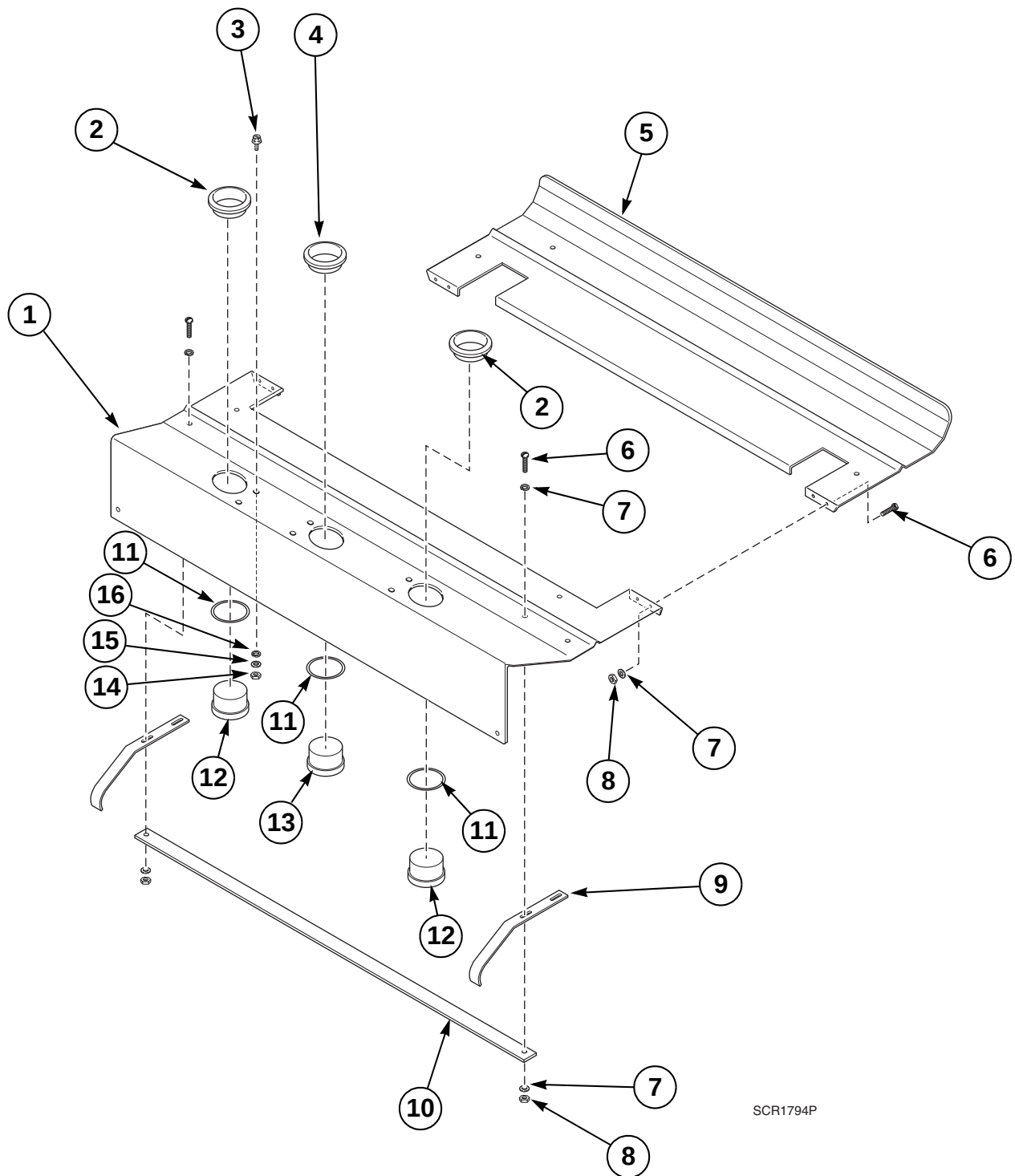
Information in this manual is applicable to the following models:

LDBB (CMMBB)

LDCC (CMMCCY)

Table Mounting

For machines made before October 2003



SCR1794P

Table Mounting

For machines made before October 2003

REF	PART #	DESCRIPTION	COMMENTS
	F430939	Screw	Not shown; 4 required for LDBB models only
1	N/A	Table	Front; LDCC models only
	J1569763	Table	Front; LDBB models only
2	J1591304	Grommet	Gray; 2 required
3	J0220908-03	Socket Screw	6 required
4	J1591320	Grommet	Red
5	J1430974	Table	Rear; LDCC models only
	J1428333	Table	Rear; LDBB models only
6	J0220908-02	Socket Screw	10 required for LDCC, 6 required for LDBB
7	F430317	Washer	14 required for LDCC, 6 required for LDBB
8	F430215	Nut	8 required for LDCC, 10 required for LDBB
9	JA-21481	Table Brace	2 required
10	JA-25791	Angle	2 required
11	JA-17705	Locking Ring	3 required
12	J1538958	Pushbutton Assembly	Gray; 2 required
13	JA-04665	Pushbutton Assembly	Red
14	20275	Nut	6 required
15	N/A	Washer	6 required
16	M400013	Lockwasher	6 required

Table Mounting

For machines made after October 2003

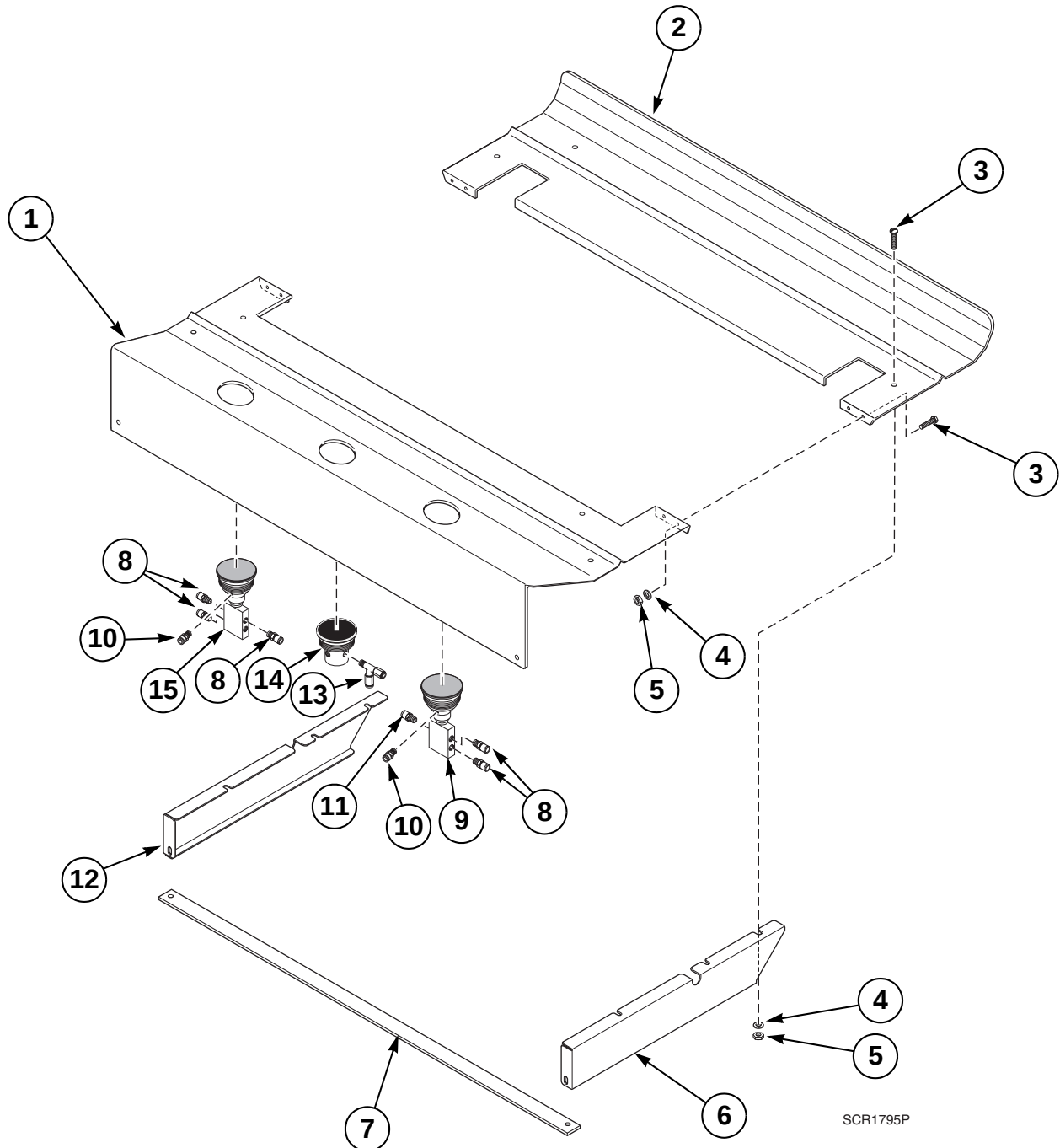
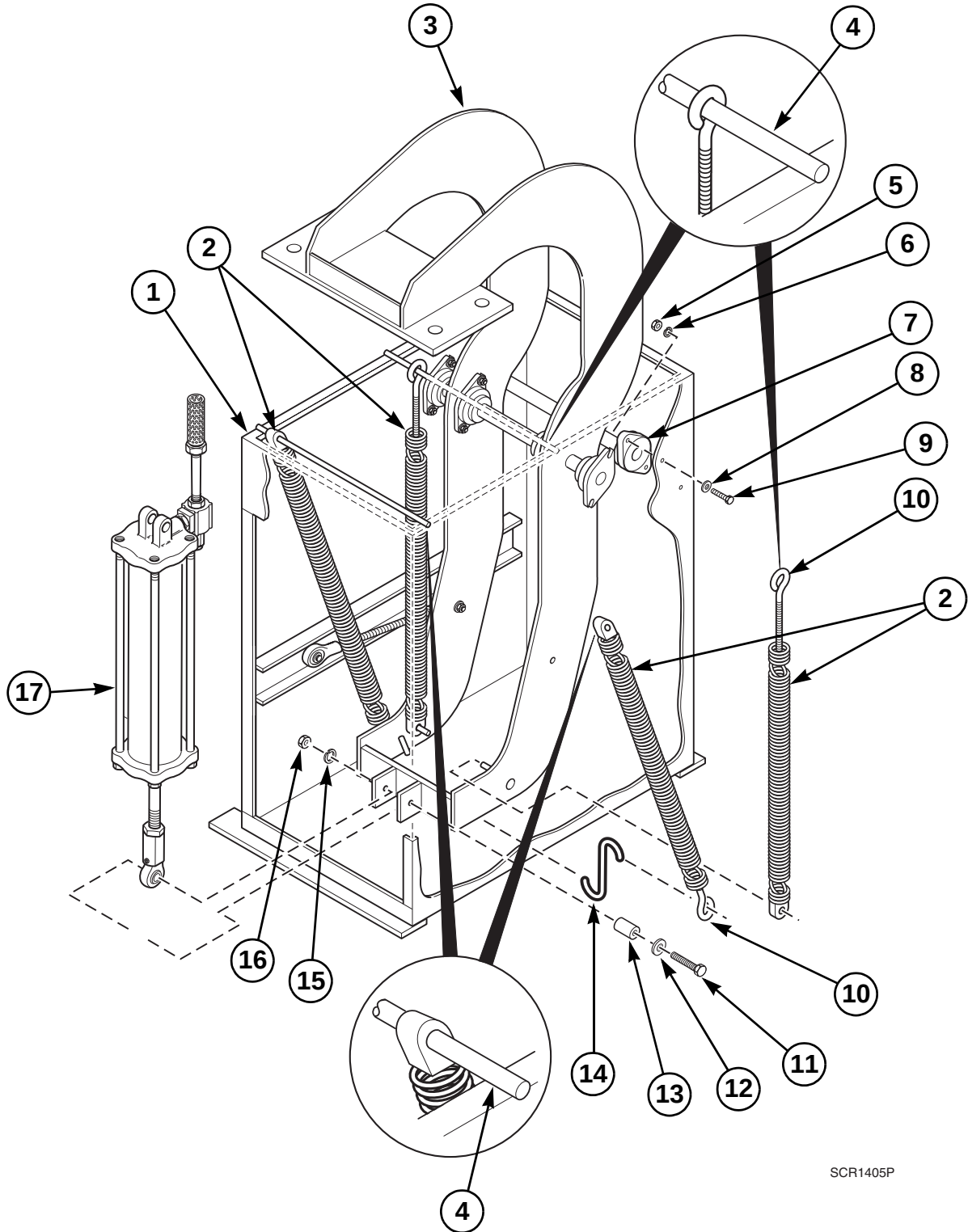


Table Mounting

For machines made after October 2003

REF	PART #	DESCRIPTION	COMMENTS
	F430939	Screw	Not shown; 4 required for LDBB models only
1	J200028900	Table	Front; LDCC models only
	J200028600	Table	Front; LDBB models only
2	J200028700	Table	Rear
3	J0220908-02	Socket Screw	10 required for LDCC, 6 required for LDBB
4	F430317	Washer	14 required for LDCC, 6 required for LDBB
5	F430215	Nut	8 required for LDCC, 10 required for LDBB
6	J0637069-00	Bracket	Right hand
7	JA-25791	Angle	31 inches
8	F422101	Connector	5 required
9	J200012700	Gray Pushbutton	
10	J0140961-00	Connector	2 required
11	J1491620	Connector	
12	J0637068-00	Bracket	Left hand
13	J1438357	Tee	
14	J200012300	Red Pushbutton	
15	J200012600	Gray Pushbutton	

Pressing Cylinder and Counter Balance Spring

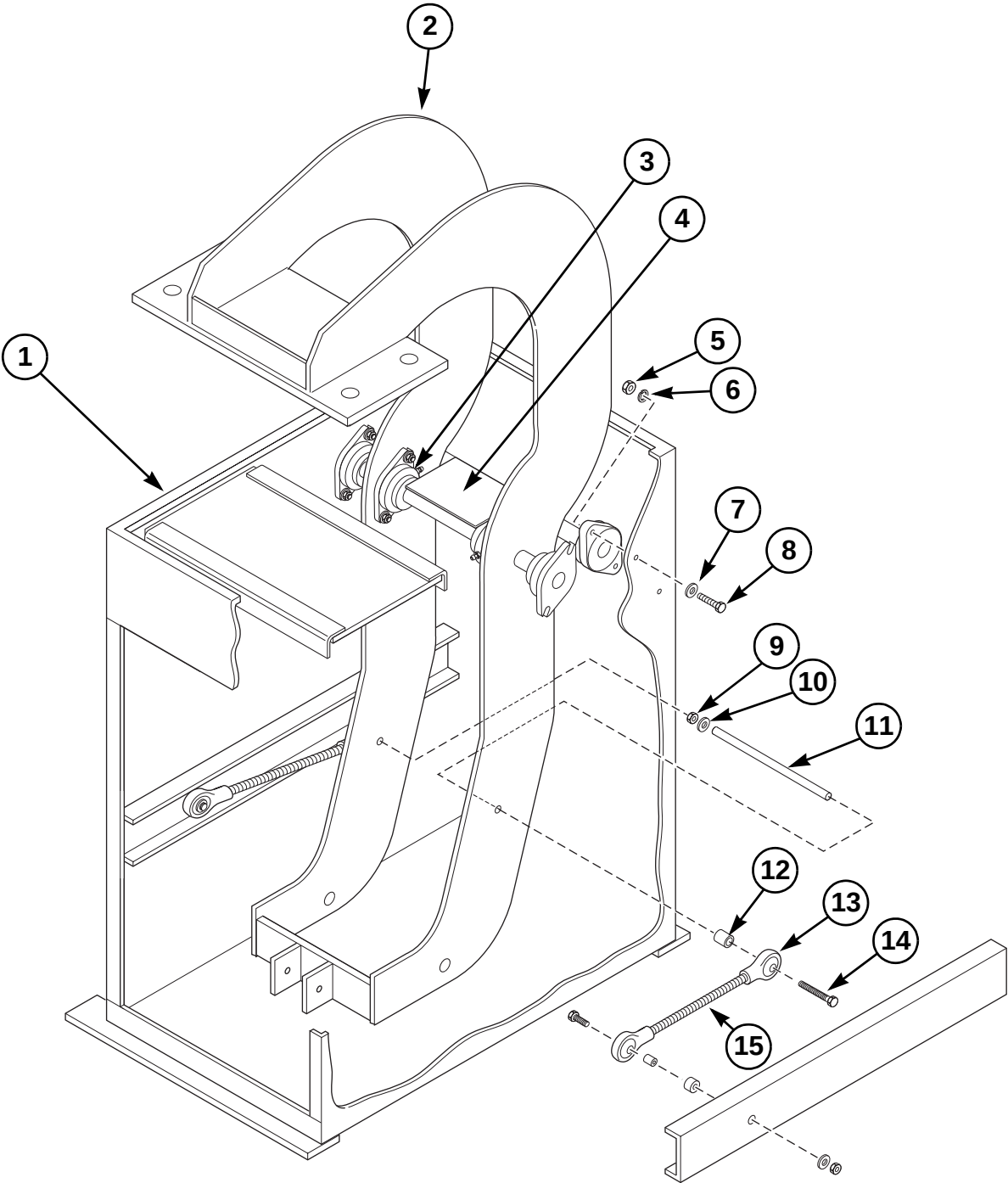


SCR1405P

Pressing Cylinder and Counter Balance Spring

REF	PART #	DESCRIPTION	COMMENTS
	JA-51941	Screw	Not shown; 2 required
1	J1397553	Frame	
2	JA-81284	Extension Spring	4 required
3	J1428341	Pressure Arm	
4	J1400266	Spring Hanger	2 required
5	J1000850	Nut	4 required
6	91200	Lockwasher	
7	JA-55082	Bearing	Spherical
8	J1001338	Washer	
9	JC-62763	Screw	
10	JC-18058	Eye Bolt	4 required
11	J1399914	Screw	
12	J1178391	Washer	2 required
13	JC-19148	Bearing	2 required; Oilless sleeve
14	J1401322	Spring Hooks	2 required
15	M400014	Lockwasher	
16	20274	Nut	
17	J1399336	Air Cylinder Assembly	Refer to <i>Air Cylinder Assembly</i> section for parts breakdown

Pressure Arm Mounting



SCR1385P

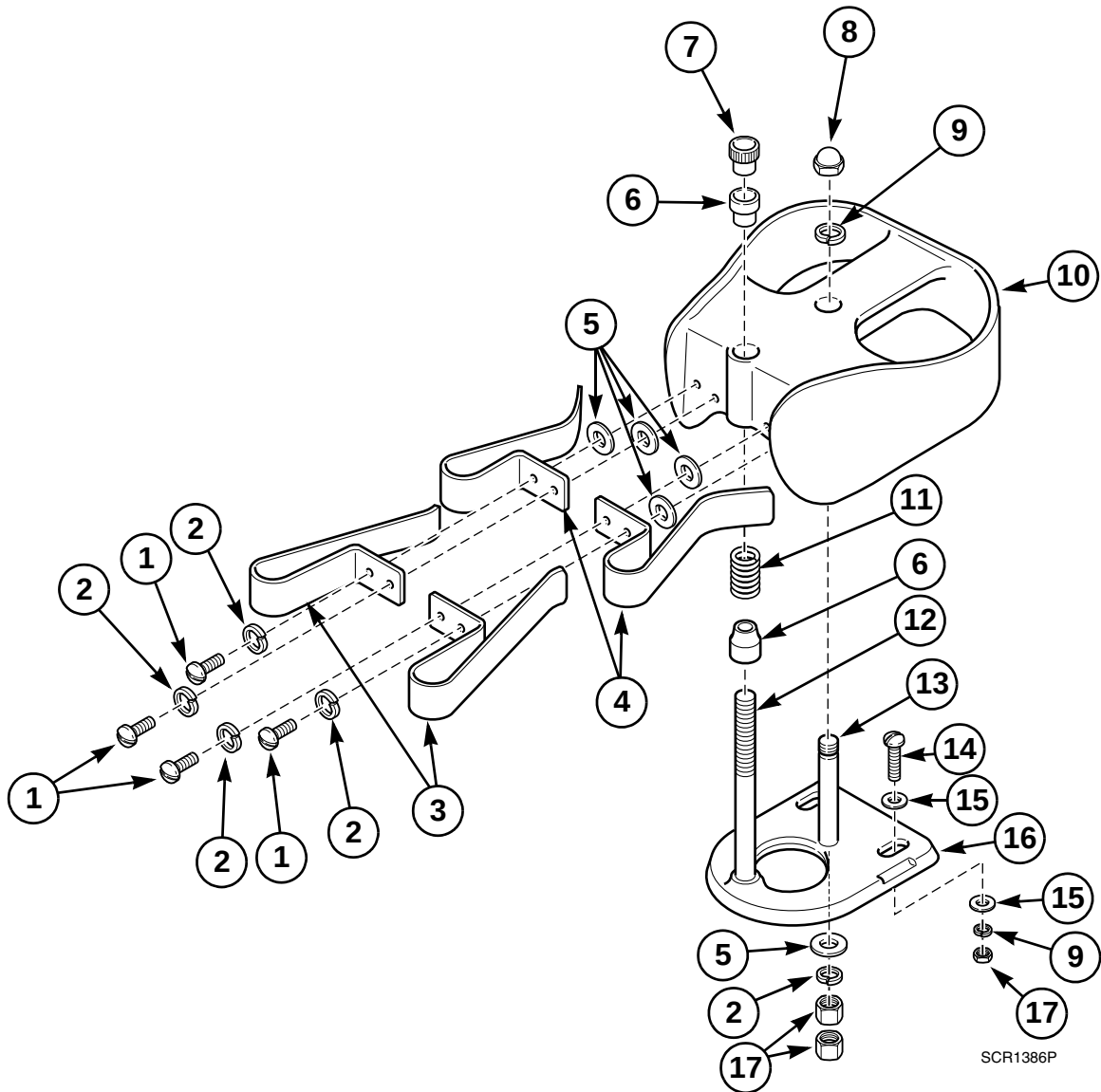
Pressure Arm Mounting

REF	PART #	DESCRIPTION	COMMENTS
	91200	Lockwasher	Not shown; 4 required for LDBB only
1	J1397553	Frame	
2	J1428341	Pressure Arm Weldment	
3	J1083930	Flange Bearing	4 required
4	J1397462	Pivot Bracket	
5	N/A	Screw	8 required
6	J1001304	Washer	8 required
7	M400014	Lockwasher	8 required
8	20274	Nut	8 required
9	J1000850	Nut	4 required
10	J1001338	Washer	2 required for LDBB; 4 required for LDCC
11	J1397611	Linkage Rod	Long
12	J1398189	Linkage Spacer	4 required
13	JA-53961	Rod End Bearing	4 required
14	JC-62763	Screw	2 required
15	J1397496	Linkage Rod	2 required; Short

N/A = Part no longer available

Yoke Block Assembly

Model LDCC only



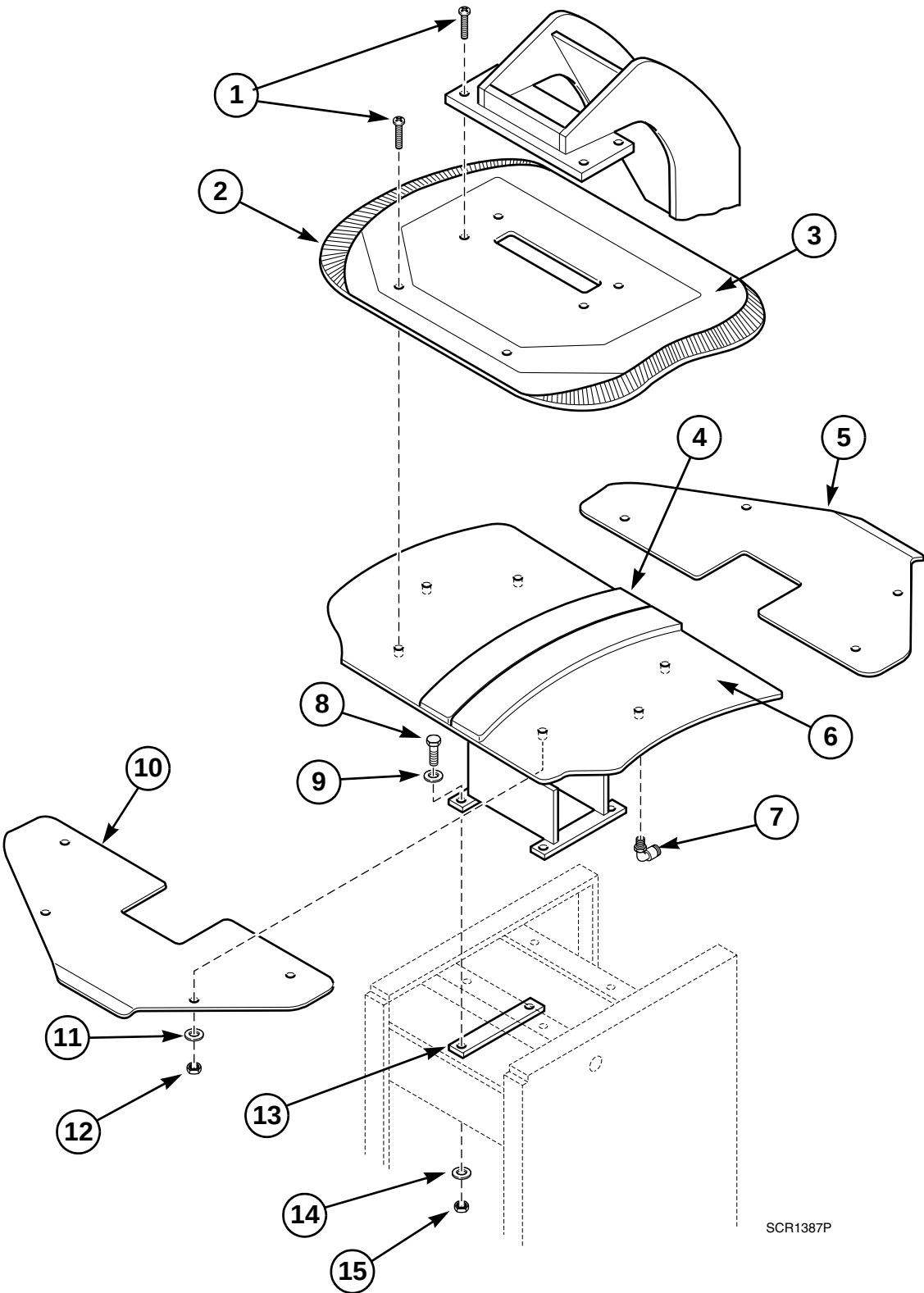
Yoke Block Assembly

Model LDCC only

REF	PART #	DESCRIPTION	COMMENTS
	J1426394	Yoke Block Assembly	Includes items 1 through 17
1	J1185107	Screw	4 required
2	J1000975	Lockwasher	4 required
3	JA-13459	Spring	2 required; Outside
4	JA-13460	Spring	2 required; Inside
5	JA-12215	Piston Stop	4 required
6	JA-13155	Bushing	2 required
7	J1441898	Knob	
8	J1281393	Nut	
9	M400013	Lockwasher	3 required
10	J1426386	Yoke Block	
11	JA-50983	Compression Spring	
12	JA-10911	Mounting Rod	
13	J1149954	Pulley Rod	
14	91202	Screw	2 required
15	J1001270	Washer	6 required
16	JA-14016	Collar Block Base	
17	70142	Nut	4 required

Buck Mounting

Model LDBB Only



SCR1387P

Buck Mounting

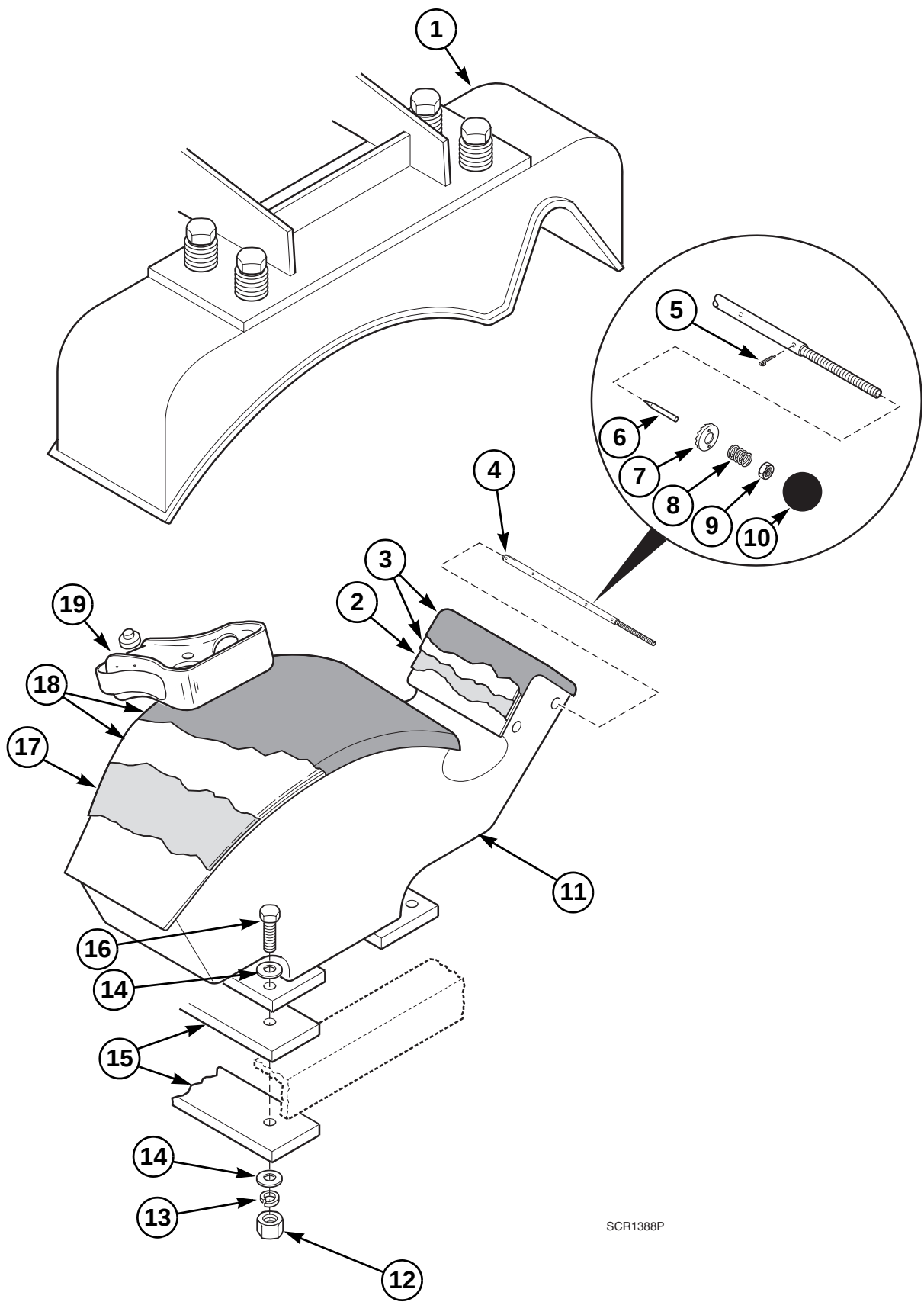
Model LDBB Only

REF	PART #	DESCRIPTION	COMMENTS
	J1431162	Pad	Not shown; Steel wool
	JM-90601	Insulation	Used under item 3
	J1431881	Head Cover Padding	Not shown
1	M400044	Screw	4 required
2	J1534163	Head Weldment	
3	J1534155	Head Cover	
4	J1416213	Buck Padding Set	Nylon
5	J1427467	Rear Heat Shield	2 required
6	J1641240	Buck Weldment	
7	J1231521	Elbow	2 required
8	JC-62763	Screw	4 required
9	J1001338	Washer	4 required
10	J1427459	Front Heat Shield	2 required
11	JC-80513	Lockwasher	6 required
12	20275	Nut	6 required
13	J1397371-00	Buck Mounting Plate	4 required
14	91200	Lockwasher	4 required
15	N/A	Nut	4 required

N/A = Part no longer available

Buck Mounting

Model LDCC Only



SCR1388P

Buck Mounting

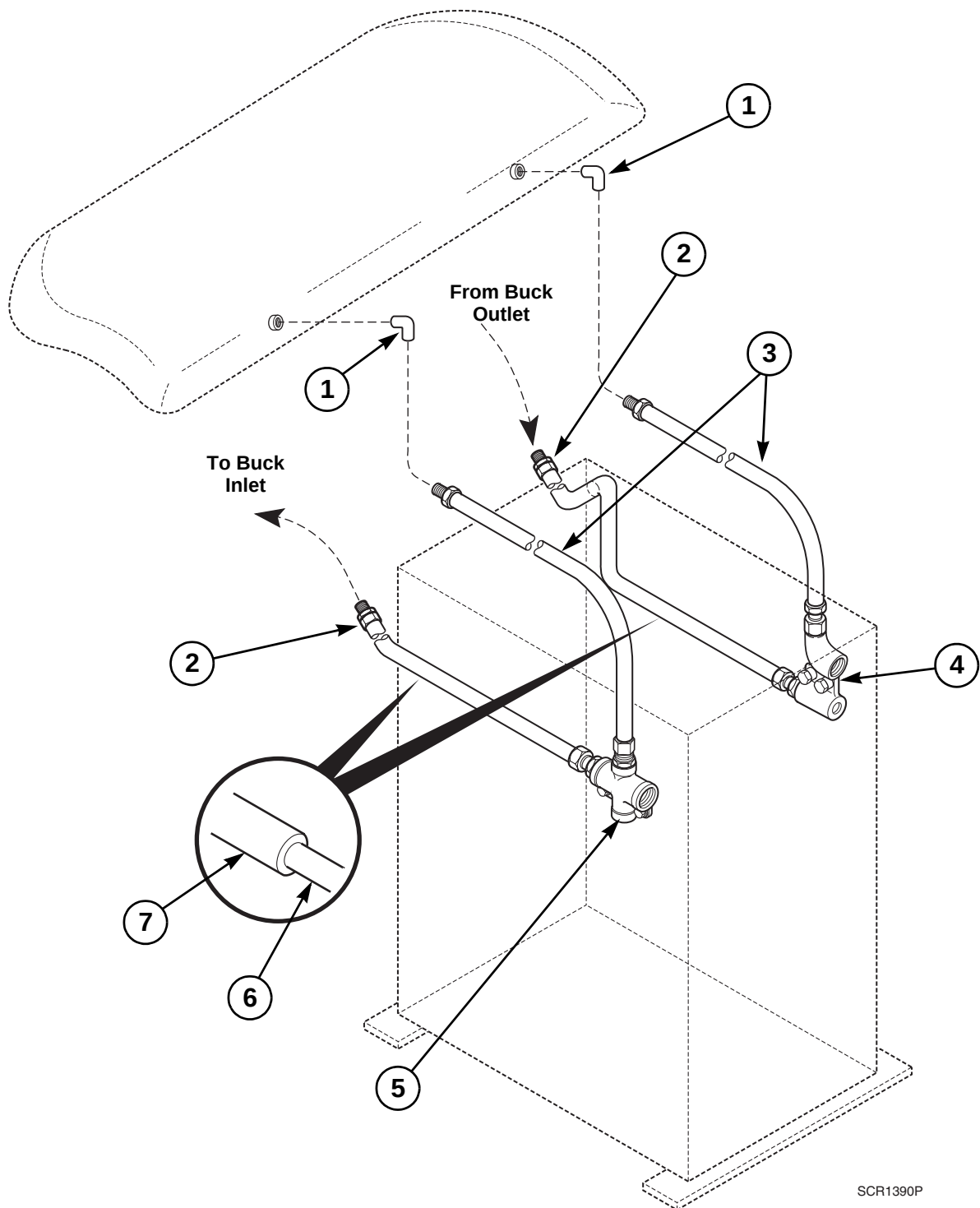
Model LDCC Only

REF	PART #	DESCRIPTION	COMMENTS
	J1433622	Buck Assembly	
	J1111905	Blind Rivet	Not shown
1	J1017441	Head Weldment Assembly	
2	JA-53748	Cuff Buck Pad	Steel wool
3	JA-05068	Padding Set	Cotton; Cuff buck
4	JA-87046	Rod	2 required
5	J1177765	Cotter Pin	2 required
6	JA-53819	Pin	8 required
7	JA-32460	Ratchet	Right hand; 14 tooth; 2 required
	JA-32458	Ratchet	Left hand; 14 tooth; 2 required
8	JA-50983	Compression Spring	2 required
9	JC-48289	Nut	2 required
10	JA-50930	Knob	Black; 2 required
11	J1426733	Buck Weldment	
12	N/A	Nut	
13	91200	Lockwasher	
14	J1001338	Washer	
15	J1397371-00	Buck Mounting Plate	4 required
16	JC-62763	Screw	
17	J1431154	Collar Buck Pad	Steel wool
18	J1416197	Padding Set	Cotton; Collar buck
19	J1426394	Yoke Block Assembly	Refer to <i>Yoke Block Assembly</i> section for parts breakdown

N/A = Part no longer available

Steam System

Model LDBB Only



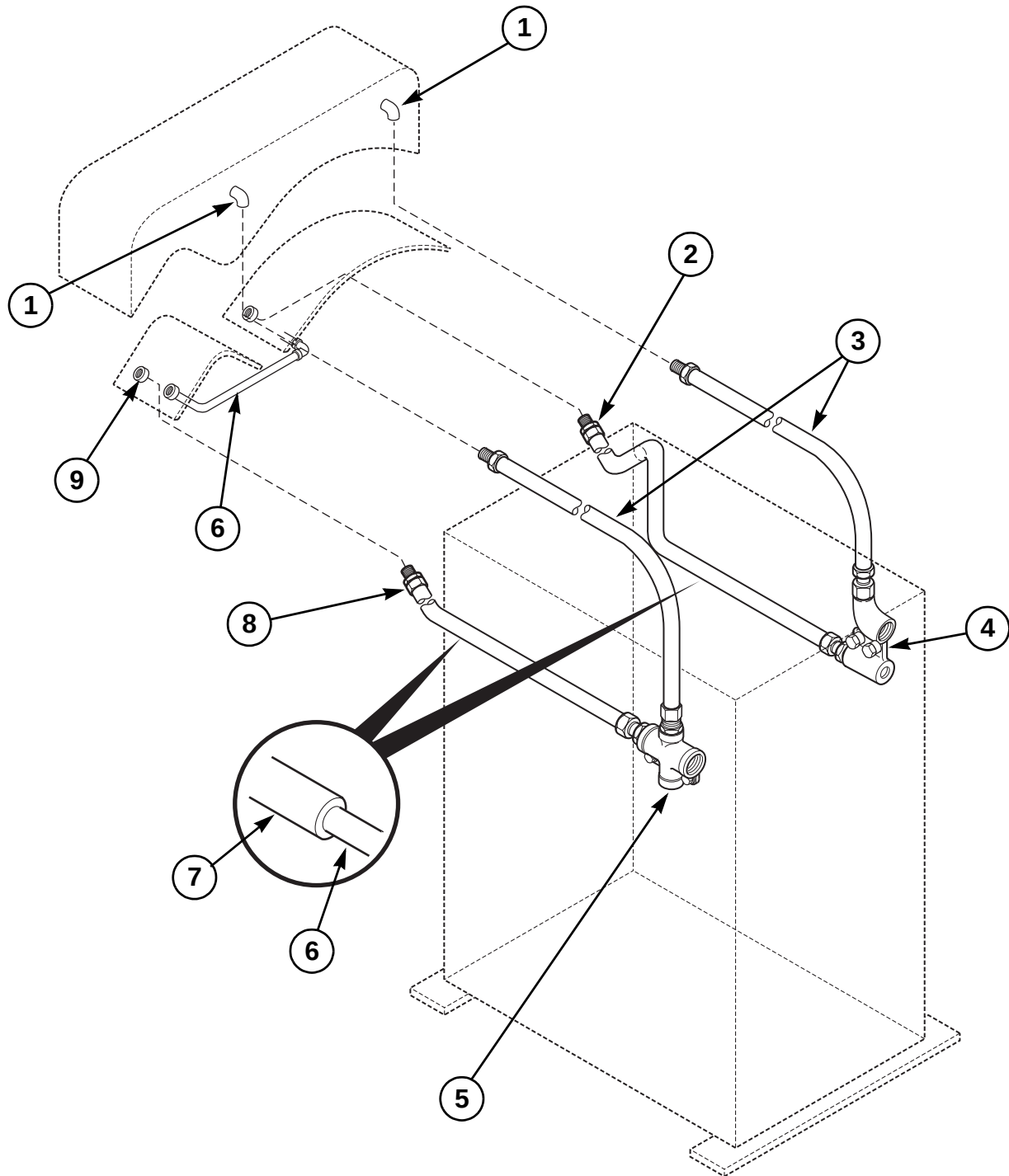
Steam System

Model LDBB Only

REF	PART #	DESCRIPTION	COMMENTS
1	JC-28236	Elbow	2 required
2	J1151646	Connector	2 required
3	J1319268	Steam Hose Assembly	2 required
4	JA-82254	Steam Return Manifold Assembly	Refer to <i>Steam Return Manifold Assembly</i> section for parts breakdown
5	JA-84384	Steam Inlet Manifold Assembly	Refer to <i>Steam Inlet Manifold Assembly</i> section for parts breakdown
6	J1106665	Copper Tubing	4 feet required
7	JM-90527	Insulation	10 feet required

Steam System

Model LDCC Only



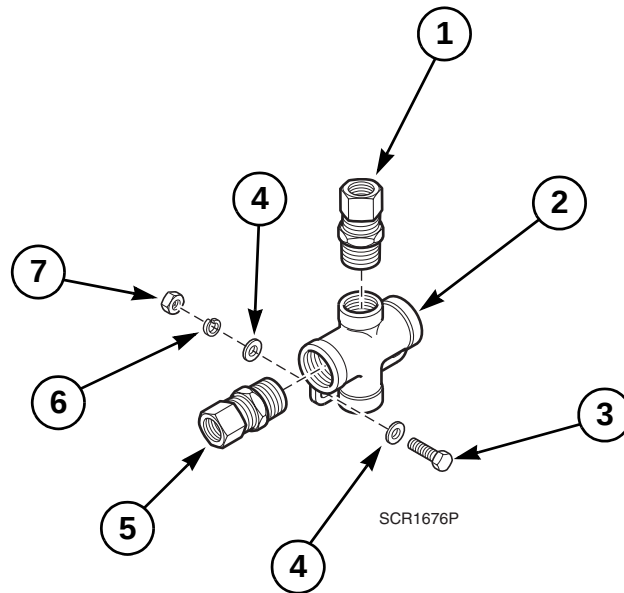
SCR1391P

Steam System

Model LDCC Only

REF	PART #	DESCRIPTION	COMMENTS
	J1386218	Steam Manifold Assembly	Not shown
	J1386226	Steam Manifold	Not shown
1	JC-28236	Elbow	2 required
2	JA-04358	Connector	
3	J1319268	Steam Hose Assembly	2 required
4	JA-82254	Steam Return Manifold Assembly	Refer to <i>Steam Return Manifold Assembly</i> section for parts breakdown
5	JA-84384	Steam Inlet Manifold Assembly	Refer to <i>Steam Inlet Manifold Assembly</i> section for parts breakdown
6	J1106665	Copper Tubing	3/8 inch o.d.; 2 feet required
7	JM-90527	Insulation	10 feet required
8	J1319276	Connector	
9	J1151646	Connector	

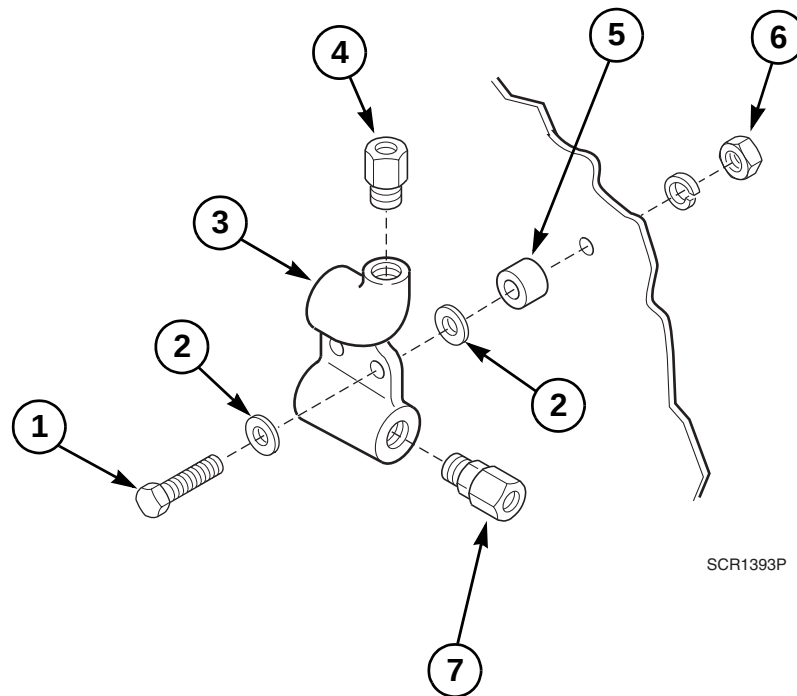
Steam Inlet Manifold Assembly



Steam Inlet Manifold Assembly

REF	PART #	DESCRIPTION	COMMENTS
	JA-84384	Steam Inlet Manifold Assembly	Includes items 1, 2 and 5
1	JA-50765	Connector	
2	JA-29863	Steam Manifold	
3	JC-63381	Screw	2 required
4	M405535	Washer	4 required
5	J1319276	Connector	
6	JA-13261	Manifold Spacer	2 required
7	20275	Nut	2 required

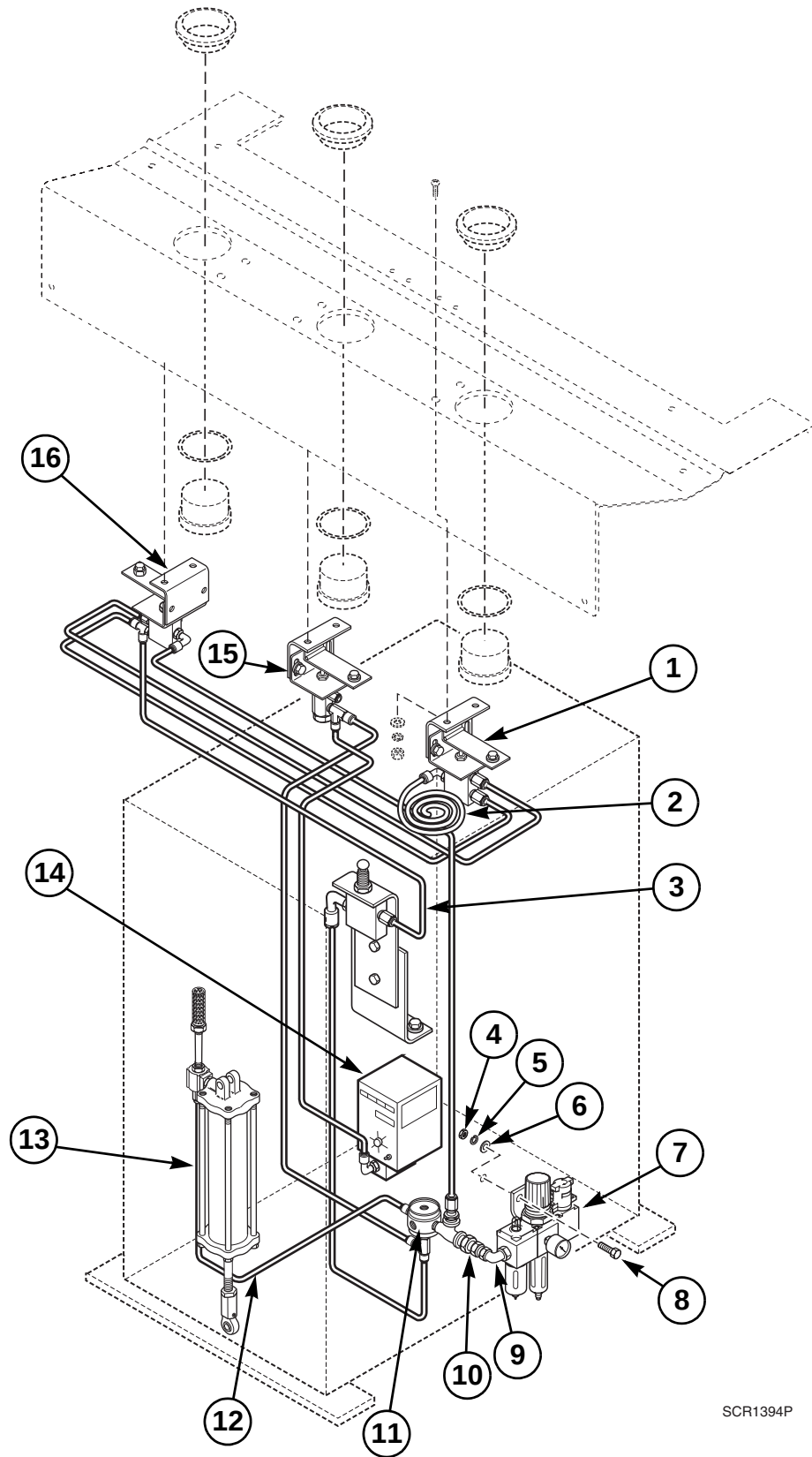
Steam Return Manifold Assembly



Steam Return Manifold Assembly

REF	PART #	DESCRIPTION	COMMENTS
	JA-82254	Steam Return Manifold Assembly	Includes items 3, 4 and 7
1	JC-63381	Screw	2 required
2	M405535	Washer	4 required
3	JA-20980	Manifold	Double
4	JA-50764	Connector	
5	JA-13261	Manifold Spacer	2 required
6	20275	Nut	2 required
7	J1319276	Connector	

Air System



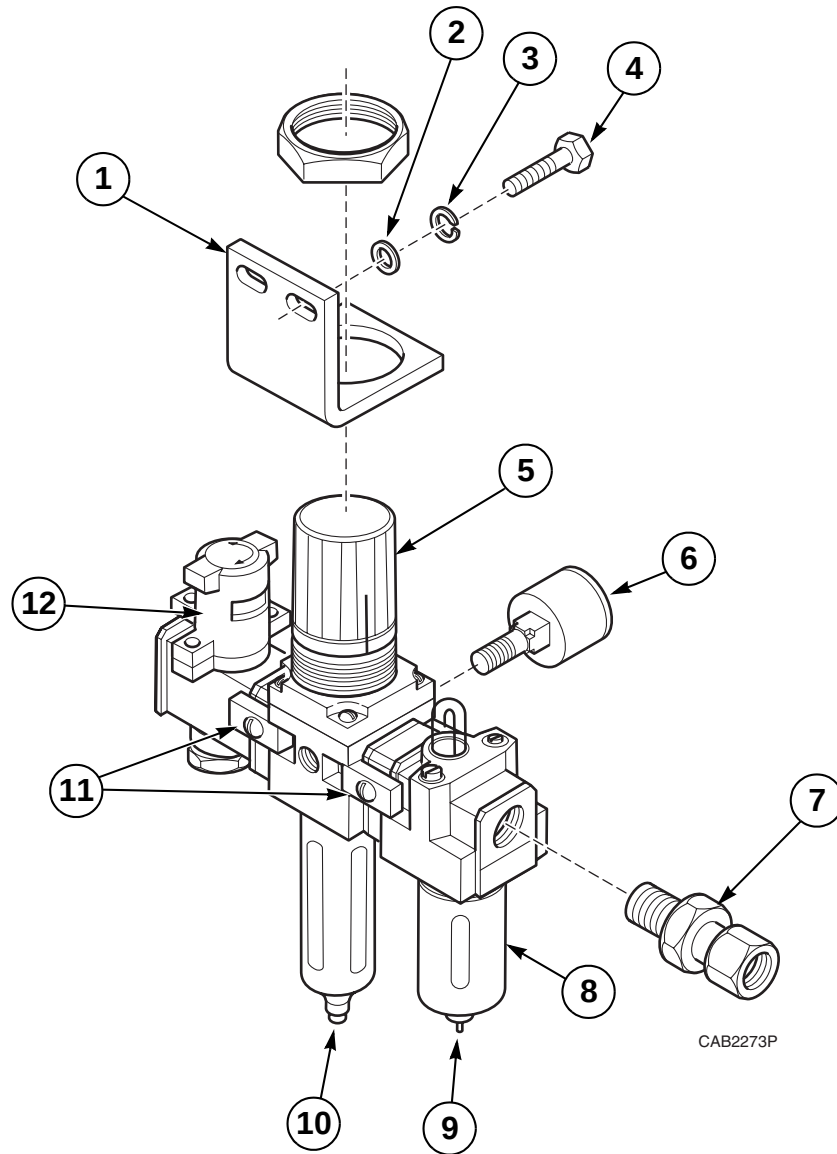
SCR1394P

Air System

REF	PART #	DESCRIPTION	COMMENTS
	J1568757	Valve and Bracket Assembly	Not shown; Center; With timer; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
	02422	Screw	Not shown; 2 required; Added in June 1997
	J1572924	Valve and Bracket Assembly	Not shown; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
1	J1568740	Valve and Bracket Assembly	Right hand close; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
2	J1604933	Reservoir Tube Assembly	
3	J1103970-00	Tubing	25 feet required; Poly-flo; 1/4 inch o.d.
4	J1000736	Nut	2 required
5	J1000975	Lockwasher	2 required
6	N/A	Washer	
7	J1557479	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
8	JC-61342	Screw	2 required
9	J1410323	Elbow	
10	J1408020	Connector	
11	J1572916	Internal Air Inlet Assembly	Refer to <i>Internal Air Inlet Assembly</i> section for parts breakdown
12	J0141711-00	Tubing	4 feet required; Black; Poly-flo; 3/8 inch o.d.
13	J1399336	Air Cylinder Assembly	6 inch bore; Refer to <i>Air Cylinder Assembly</i> section for parts breakdown
14	—	Timer	Refer to <i>Timer Control Assembly</i> section for parts breakdown
15	J1571389	Valve and Bracket Assembly	Center; Without timer; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
16	J1568765	Valve and Bracket Assembly	Left hand close; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown

N/A = Part no longer available

Filter/ Regulator/ Lubricator Assembly

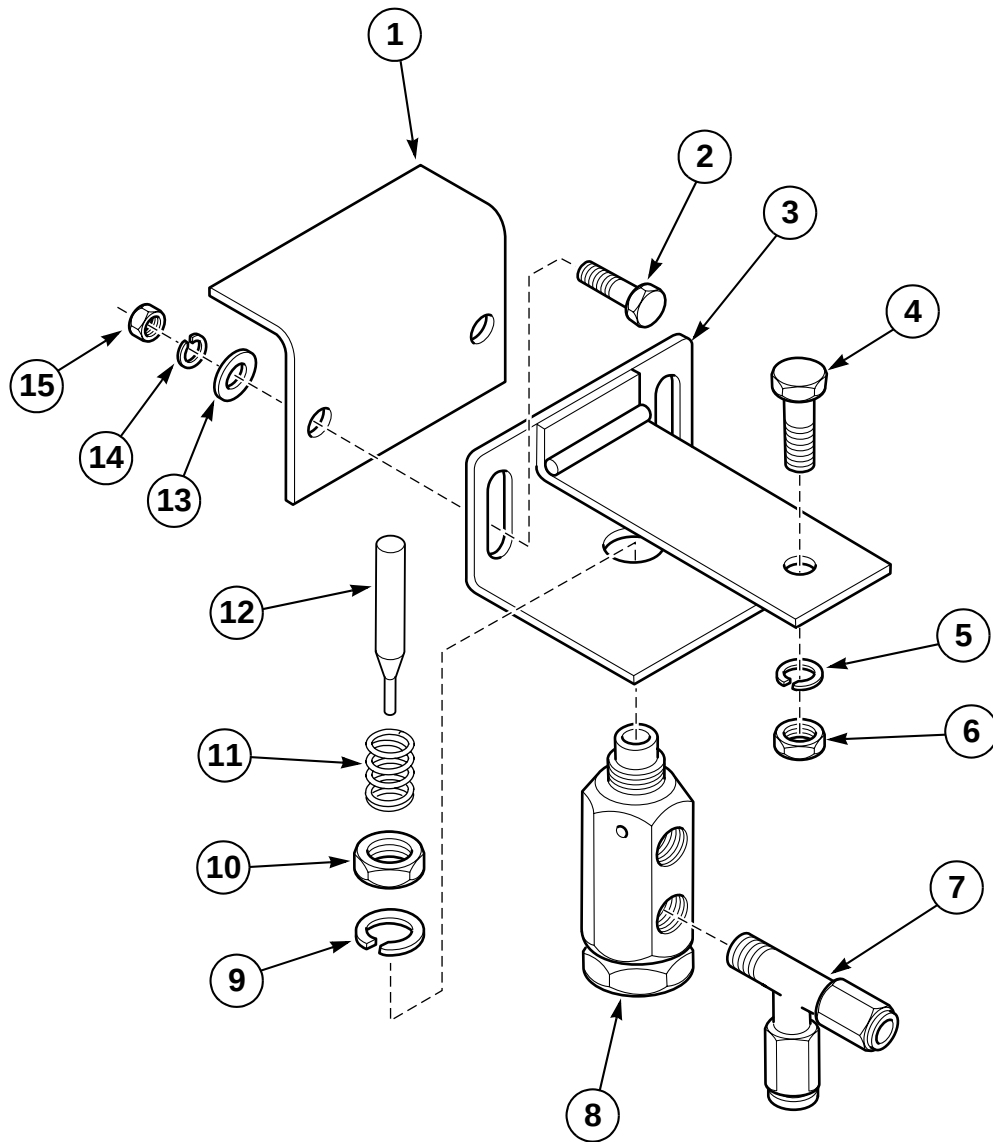


Filter/ Regulator/ Lubricator Assembly

REF	PART #	DESCRIPTION	COMMENTS
	J1557479	Filter/ Lubricator/ Regulator Assembly	Includes items 1, 2, 3, 5, 8 and 9
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J200032300	Filter Bowl With Drain	
	J200032400	Lubricator Kit	
1	J1571405	Bracket	
2	JC-80759	Washer	2 required
3	J1000975	Lockwasher	2 required
4	JC-61608	Screw	2 required
5	J1557487	Filter/ Regulator	0-125 psig
6	J1477959	Gauge	
7	J1408020	Connector	
8	J1557495	Lubricator	
9	J1647536	Lubricator Bowl	Use with item 5
10	J1637644	Filter/Regulator Auto Drain Kit	Use with item 2
11	J1571413	Spacer	2 required
12	J1557503	Lock-Out Valve	

Valve and Bracket Assembly

Center Open with Timer
For machines made before October 2003



SCR1671P

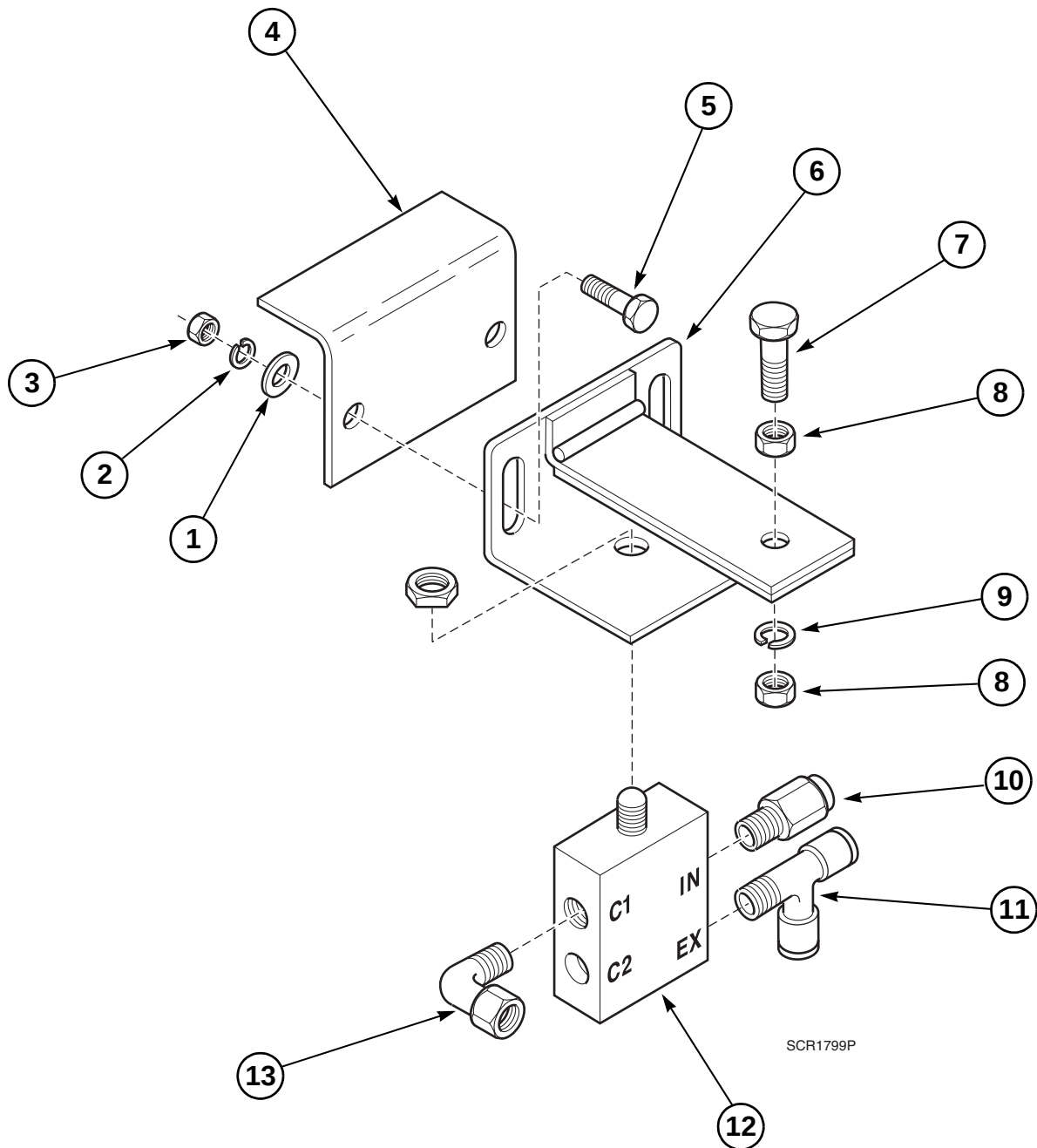
Valve and Bracket Assembly

Center Open with Timer
For machines made before October 2003

REF	PART #	DESCRIPTION	COMMENTS
	J1568757	Valve and Bracket Assembly	Center Open With Timer; Includes items 1 through 15
1	J1568732	Mounting Bracket	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Lockwasher	
6	70142	Nut	
7	J1438357	Tee	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Lockwasher	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417	Valve Stem	
13	JC-80759	Washer	2 required
14	J1000975	Lockwasher	2 required
15	J1000736	Nut	2 required

Valve and Bracket Assembly

Left Hand Close
For machines made before October 2003



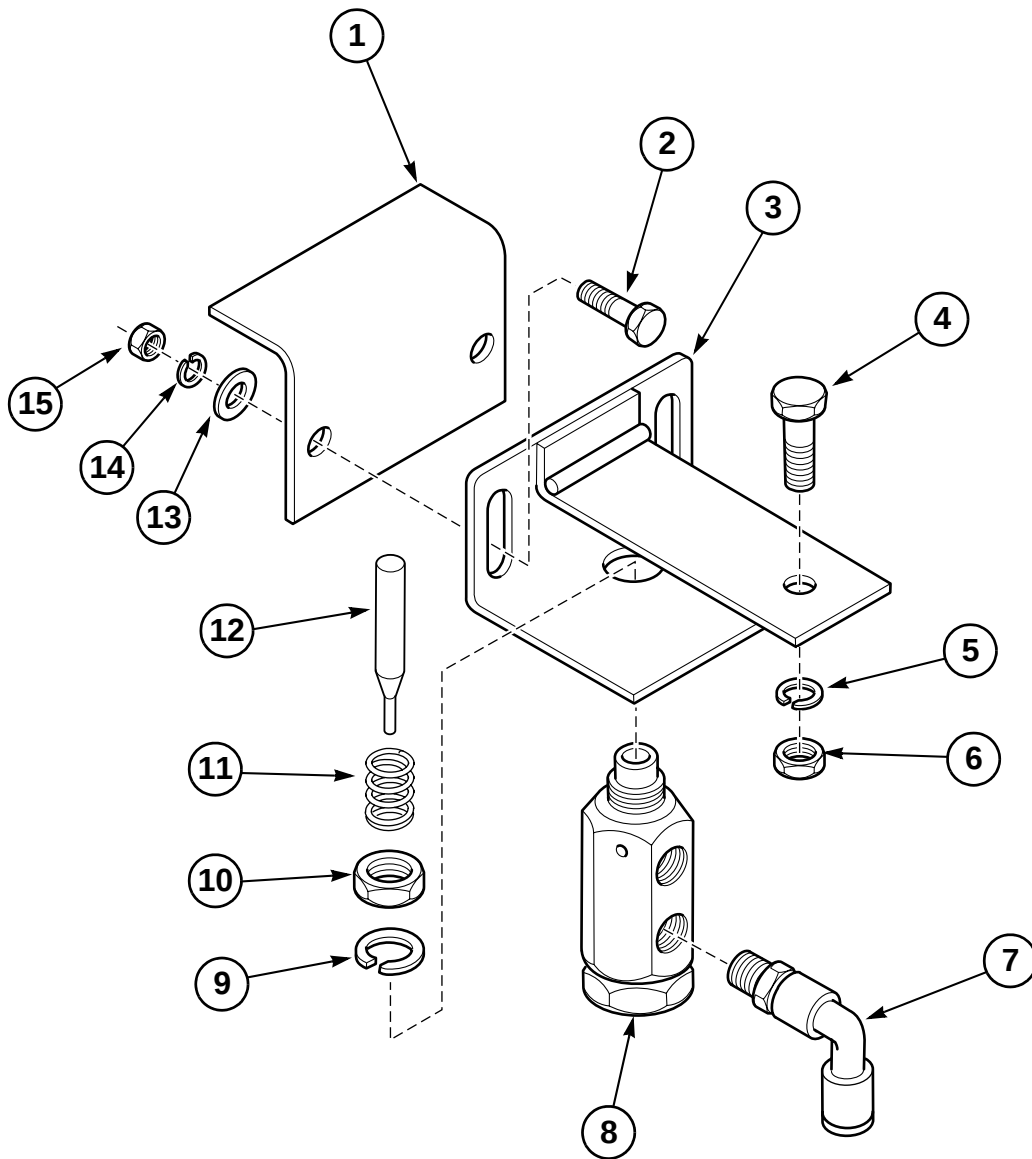
Valve and Bracket Assembly

Left Hand Close
For machines made before October 2003

REF	PART #	DESCRIPTION	COMMENTS
	J1568765	Valve and Bracket Assembly	Left hand close; Includes items 1 through 13
1	JC-80759	Washer	2 required
2	J1000975	Lockwasher	2 required
3	J1000736	Nut	2 required
4	J1568732	Mounting Bracket	
5	J1185107	Screw	2 required
6	J1492883	Bracket Assembly	
7	M400057	Screw	
8	70142	Nut	2 required
9	M400013	Lockwasher	
10	F422101	Connector	
11	J1438357	Tee	Tubing
12	J1586791	Air Valve	4-way
13	J1407741	Elbow	Tubing

Valve and Bracket Assembly

Center Open without Timer
For machines made before October 2003



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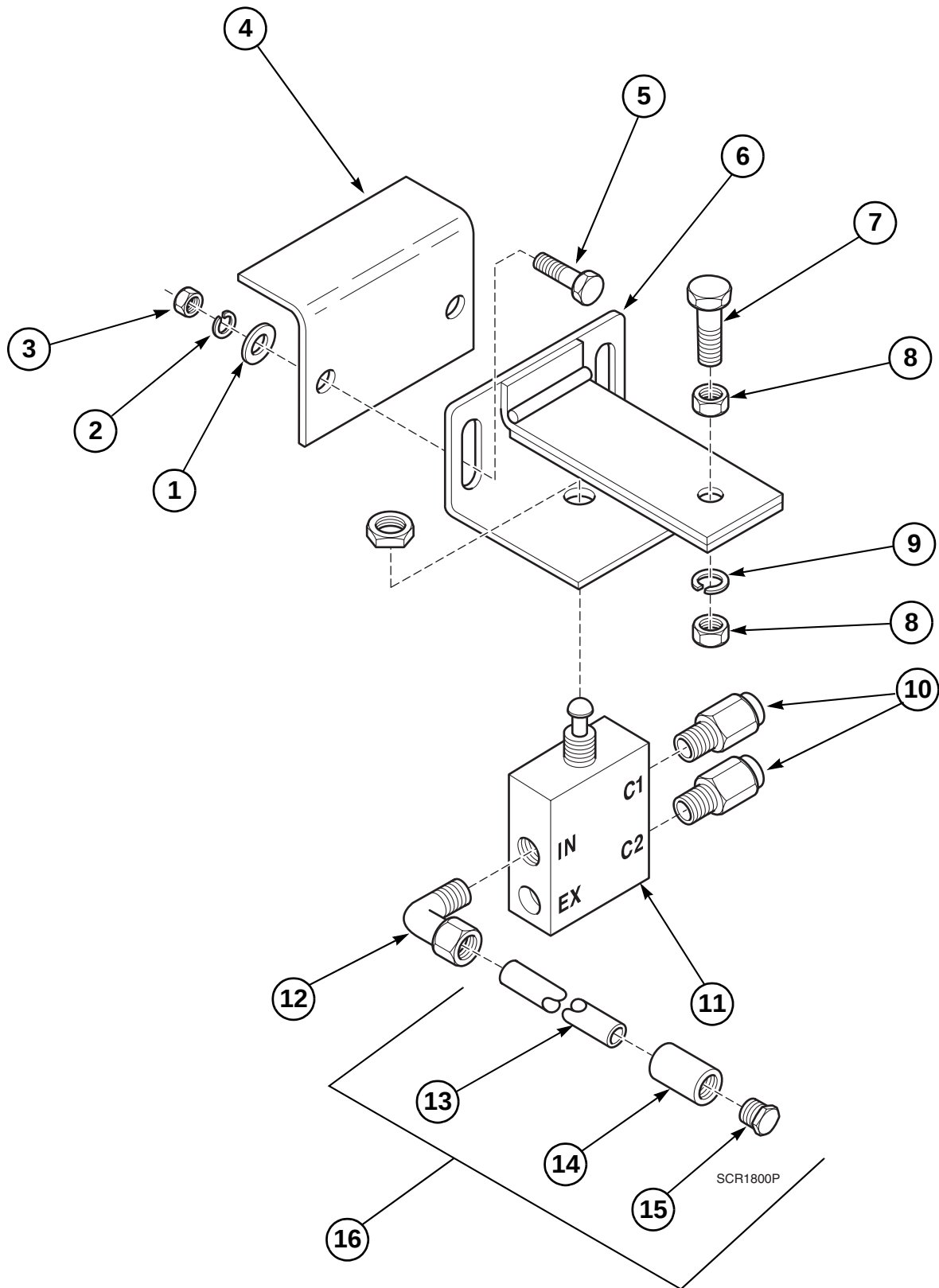
Valve and Bracket Assembly

Center Open without Timer
For machines made before October 2003

REF	PART #	DESCRIPTION	COMMENTS
	J1571389	Valve and Bracket Assembly	Center open without timer; Includes items 1 through 15
1	J1568732	Mounting Bracket	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Lockwasher	
6	70142	Nut	
7	J1407741	Elbow	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Lockwasher	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417	Valve Stem Assembly	
13	JC-80759	Washer	2 required
14	J1000975	Lockwasher	2 required
15	J1000736	Nut	2 required

Valve and Bracket Assembly

Right Hand Close
For machines made before October 2003

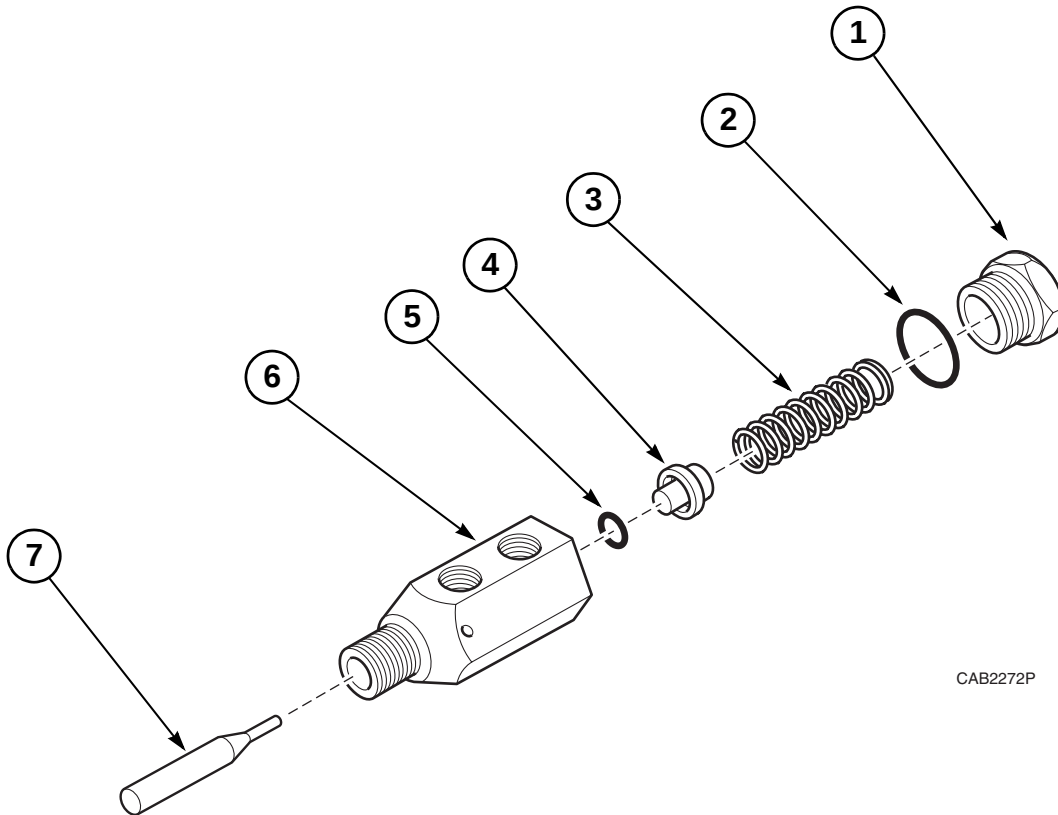


Valve and Bracket Assembly

Right Hand Close
For machines made before October 2003

REF	PART #	DESCRIPTION	COMMENTS
	J1568740	Valve and Bracket Assembly	Right hand close; Includes items 1 through 12
1	JC-80759	Washer	2 required
2	J1000975	Lockwasher	2 required
3	J1000736	Nut	2 required
4	J1568732	Mounting Bracket	
5	JC-61269	Screw	2 required
6	J1492883	Bracket Assembly	
7	M400057	Screw	
8	70142	Nut	2 required
9	M400013	Lockwasher	
10	F422101	Connector	2 required
11	J1586809	Air Valve	4-way
12	J1012392	Elbow	Poly-flo
13	J0141711-00	Tubing	12.5 feet required; Black; Poly-Flo; 3/8 inch o.d.
14	J1375880	Connector	
15	J1161413	Plug	
16	J1604933	Air Reservoir Assembly	Includes items 13 through 15

Valve Body Assembly



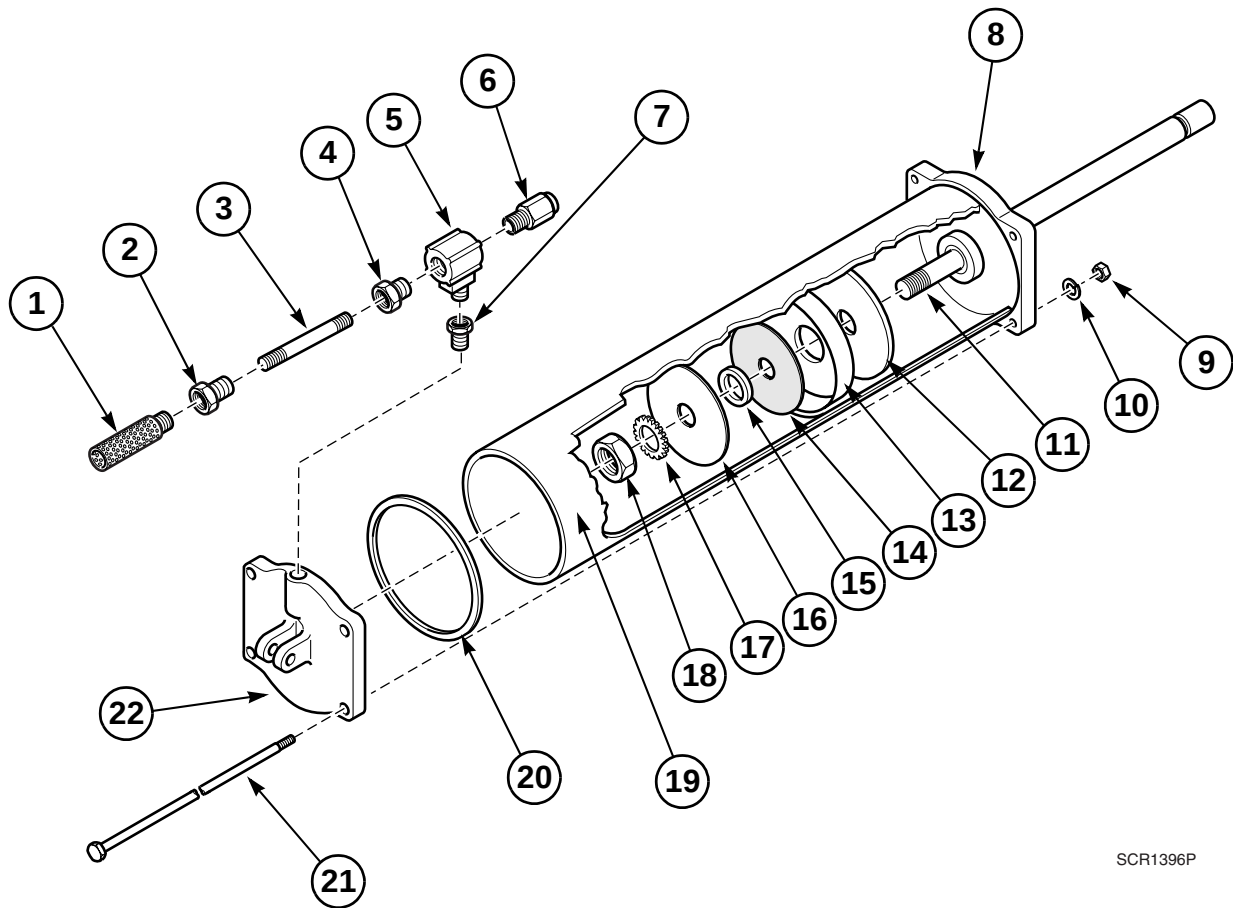
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Valve Body Assembly

REF	PART #	DESCRIPTION	COMMENTS
	JA-06430	Valve Body Assembly	Includes items 1 through 6
1	JA-10515	Valve Cap	
2	JC-57441	O-Ring	
3	JA-51336	Spring	
4	JA-11599	Seat Valve	Includes item 5
5	J1403310	O-Ring	Viton
6	JA-10514	Body Valve	
7	J1611417	Valve Stem	

Air Cylinder Assembly

6 Inch Bore



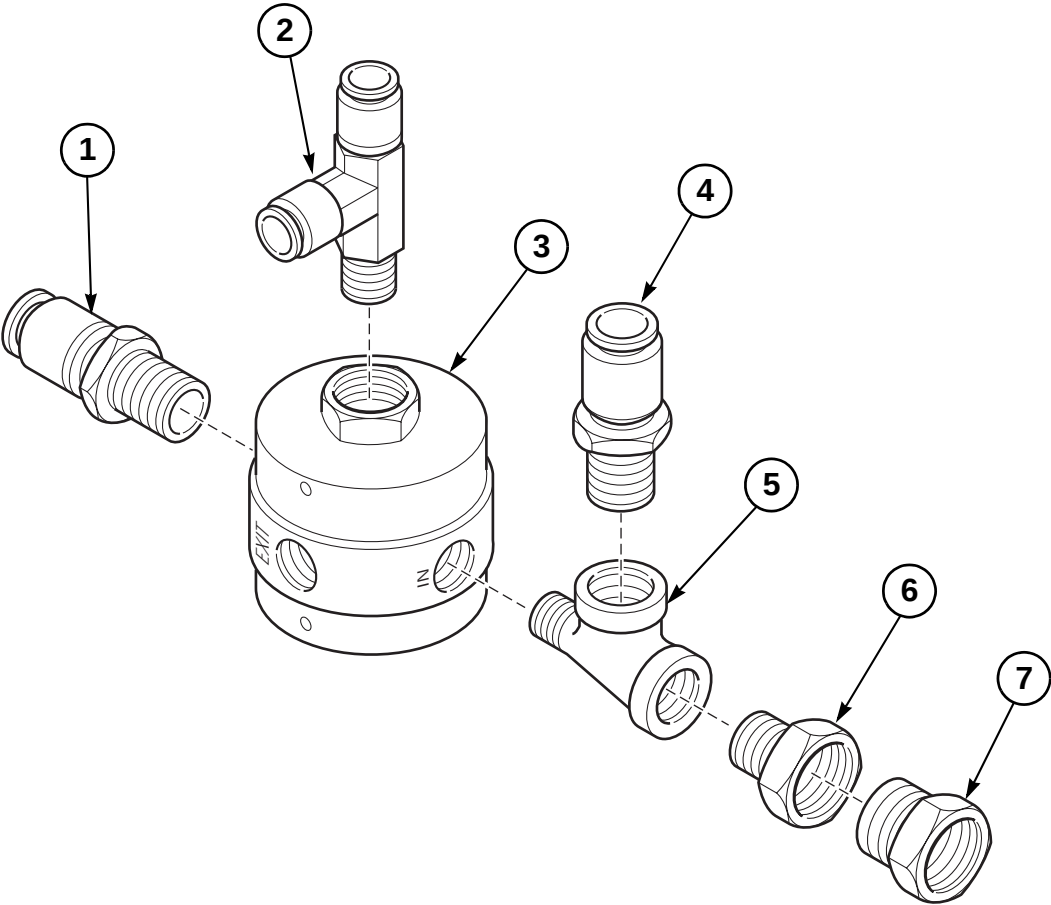
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Air Cylinder Assembly

6 Inch Bore

REF	PART #	DESCRIPTION	COMMENTS
	J1399336	Air Cylinder Assembly	6 inch bore; Includes items 1 through 22
	J1154913	Rubber Vibration Damper	Not shown
	JC-80758	Washer	Not shown
	J1242387	Bearing	Not shown; Oilless sleeve
1	J1464031	Muffler	3/4 NPT
2	JC-23407	Coupling	
3	JC-46062	Nipple	
4	JC-19662	Bushing	
5	J1033984	Quick Exhaust Valve	
6	JC-31433	Connector	
7	J1026459	Nipple	
8	J1046705	Cylinder Head	Upper
9	20274	Nut	4 required
10	JA-50616	Lockwasher	4 required
11	J1399534	Piston Rod	
12	JA-15865	Piston Plate	Outside
13	J1324839	Piston Cup Seal	
14	J1322569	Piston Plate Seal	
15	JA-10890	Washer	
16	JA-15866	Piston Plate	Inside
17	JA-53116	Lockwasher	
18	M400023	Nut	
19	J1400209	Cylinder Body	
20	J1381961	Corkprene	
21	J1399542	Screw	4 required
22	JA-27282	Cylinder Head	Lower

Internal Air Inlet Assembly

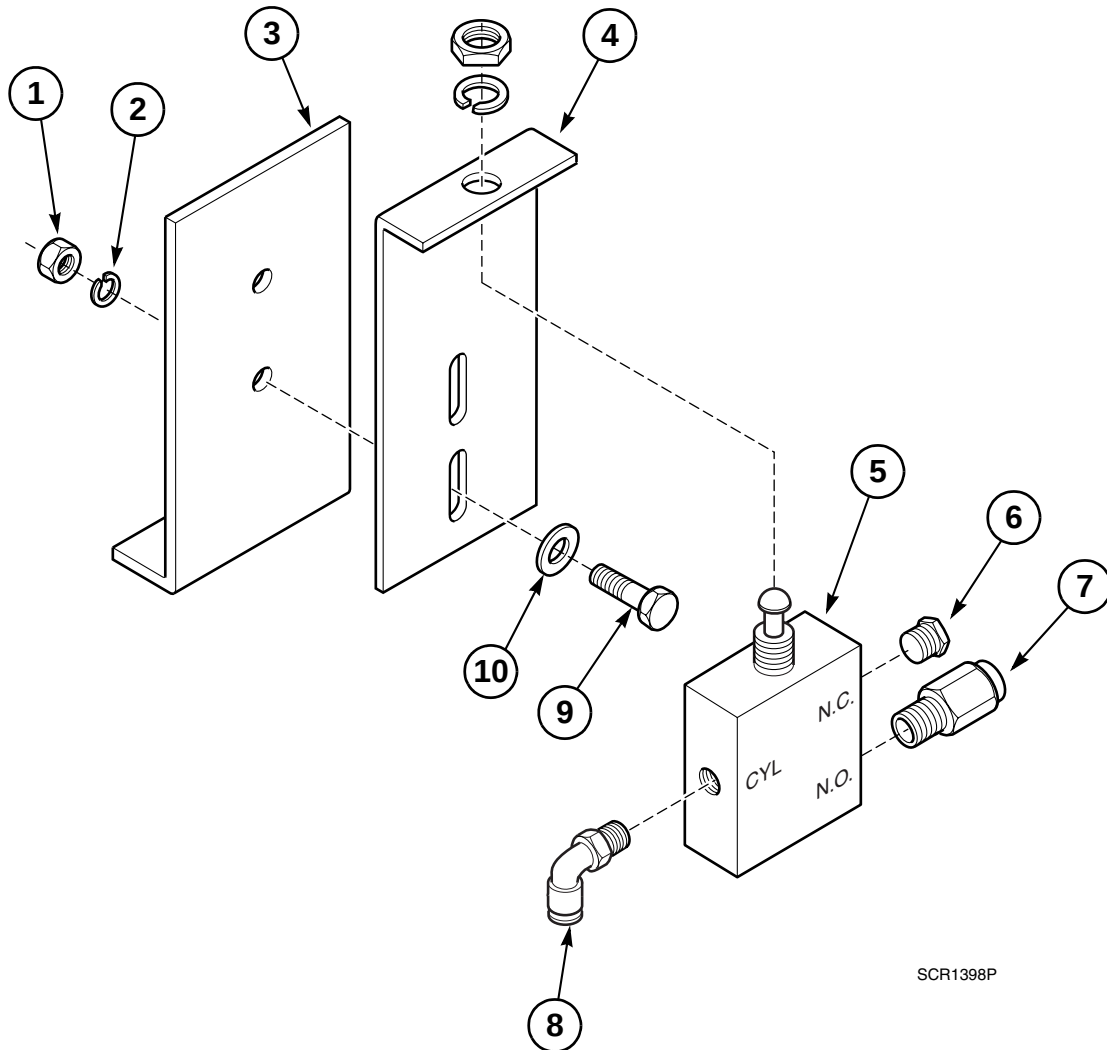


SCR1397P

Internal Air Inlet Assembly

REF	PART #	DESCRIPTION	COMMENTS
	J1572916	Internal Air Inlet Assembly	Includes items 1 through 7
1	J1408020	Connector	
2	J1438357	Tee	
3	JA-53550	Dump Valve	3-way; N/C
4	J1463835-00	Connector	
5	J1266808	Tee	
5	JC-47496	Nipple	
7	J1482389	Fitting	

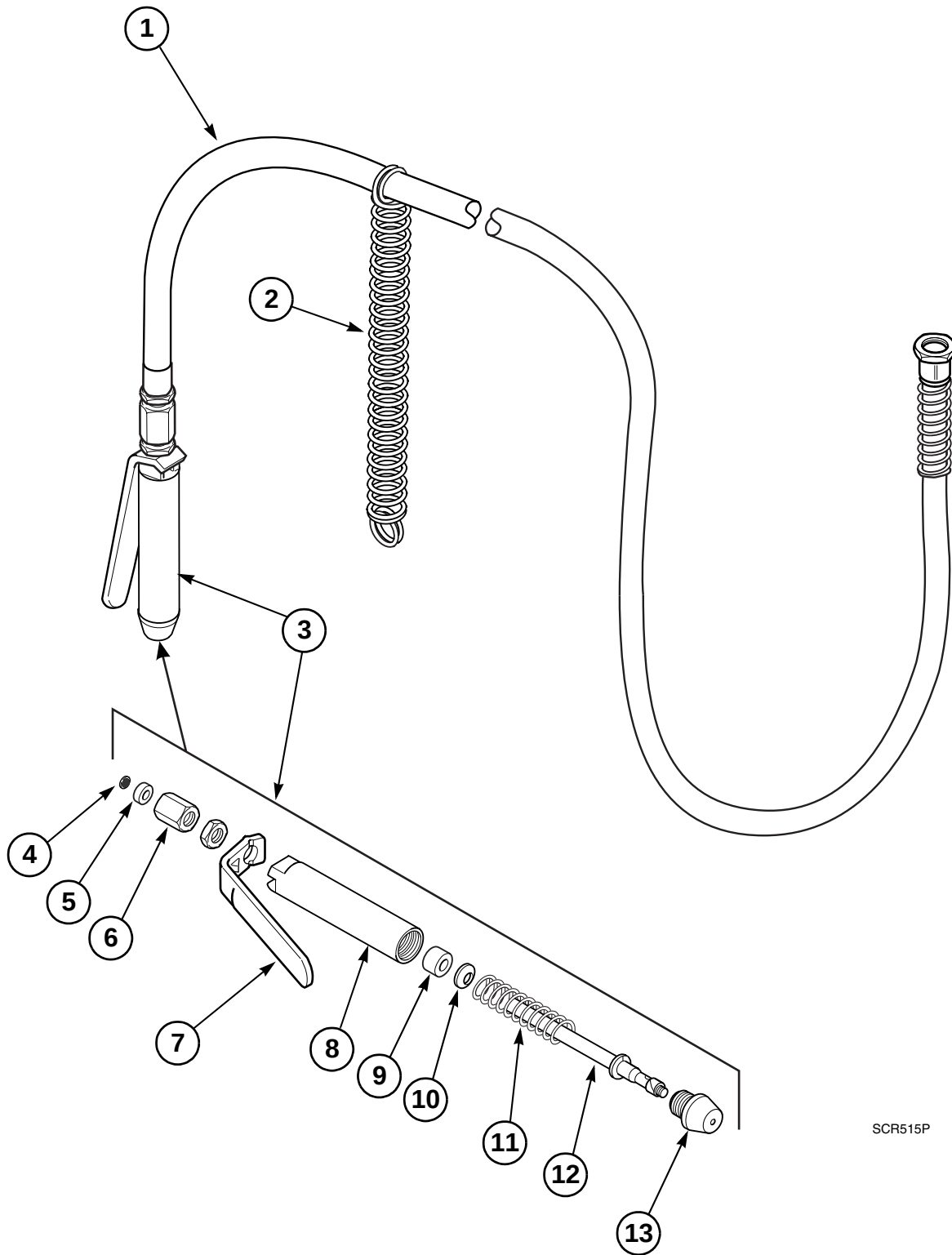
Valve and Bracket Assembly



Valve and Bracket Assembly

REF	PART #	DESCRIPTION	COMMENTS
	J1572924	Valve and Bracket Assembly	Includes items 1 through 10
1	20275	Nut	2 required
2	J1001007	Lockwasher	2 required
3	J1397660	Support Bracket	
4	J1397652	Valve Bracket	
5	J1142504	Valve	3-way
6	J1151794	Plug	
7	F422101	Connector	
8	J1407741	Elbow	
9	JA-53020	Screw	2 required
10	JC-80513	Washer	2 required

Water Gun Assembly



SCR515P

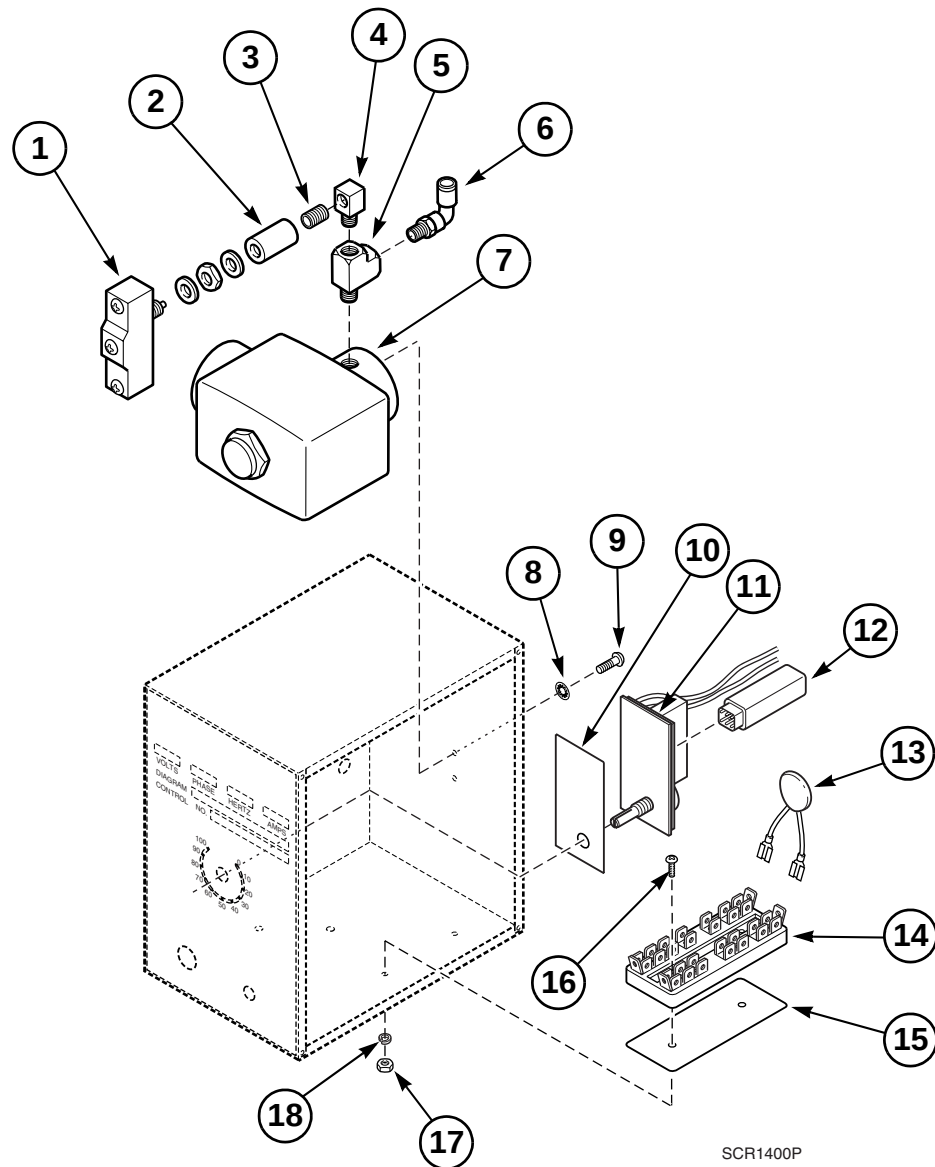
Water Gun Assembly

REF	PART #	DESCRIPTION	COMMENTS
	JA-51110	Water Gun Assembly	Includes items 1 through 13
	N/A	Water Gun Repair Kit	Includes items 4, 5, 9, 11, 12 and 13
1	JA-51793	Hose	
2	JA-50949	Extension Spring	Use to attach hose to cabinet
3	JA-51792	Water Gun	Includes items 4 through 13
4	JA-50640	Filter Screen	
5	JA-50649	Coupling Packing	
6	JA-50639	Coupling	
7	JA-50638	Handle	
8	JA-50633	Body	
9	JA-50646	Packing	
10	JA-50647	Washer	Brass
11	JA-50648	Spring	
12	JA-50645	Stem and Seat Assembly	
13	JA-50641	Nozzle	

N/A = Part no longer available

Timer Control Assembly

Sheet 1 of 2



Timer Control Assembly

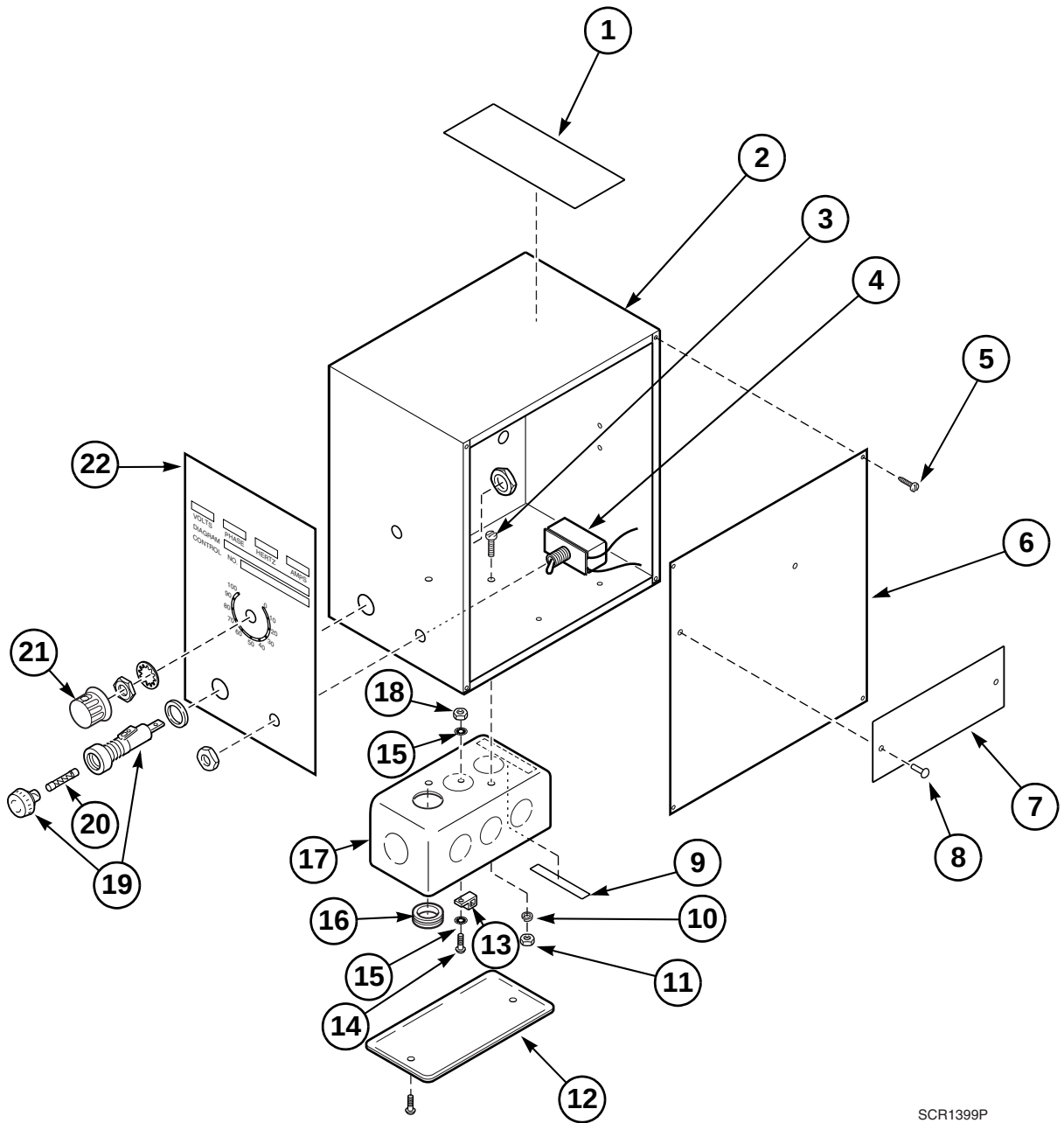
Sheet 1 of 2

REF	PART #	DESCRIPTION	COMMENTS
1	J1526540	Limit Switch	
2	J1526532	Actuator	
3	J1232313	Nipple	
4	JC-28317	Elbow	
5	J1316710	Tee	
6	J1407741	Elbow	
7	N/A	Solenoid Valve	110 Volt; N/C
	JA-53004	Solenoid Valve	220 Volt; N/C
8	J1085992	Lockwasher	6 required
9	N/A	Screw	
10	J1344613	Insulator	
11	J1478601	Timer Assembly	75 seconds; 110 Volt
	J1478619	Timer Assembly	75 seconds; 220 Volt
12	J1343664	Relay	
13	J1378652	Varistor Assembly	110 Volt timer only
14	JE-66109	Terminal Block	
15	J1366731	Insulator	220 Volt timer only
16	J1233162	Screw	2 required
17	02788	Nut	2 required
18	JC-43267	Lockwasher	4 required

N/A = Part no longer available

Timer Control Assembly

Sheet 2 of 2



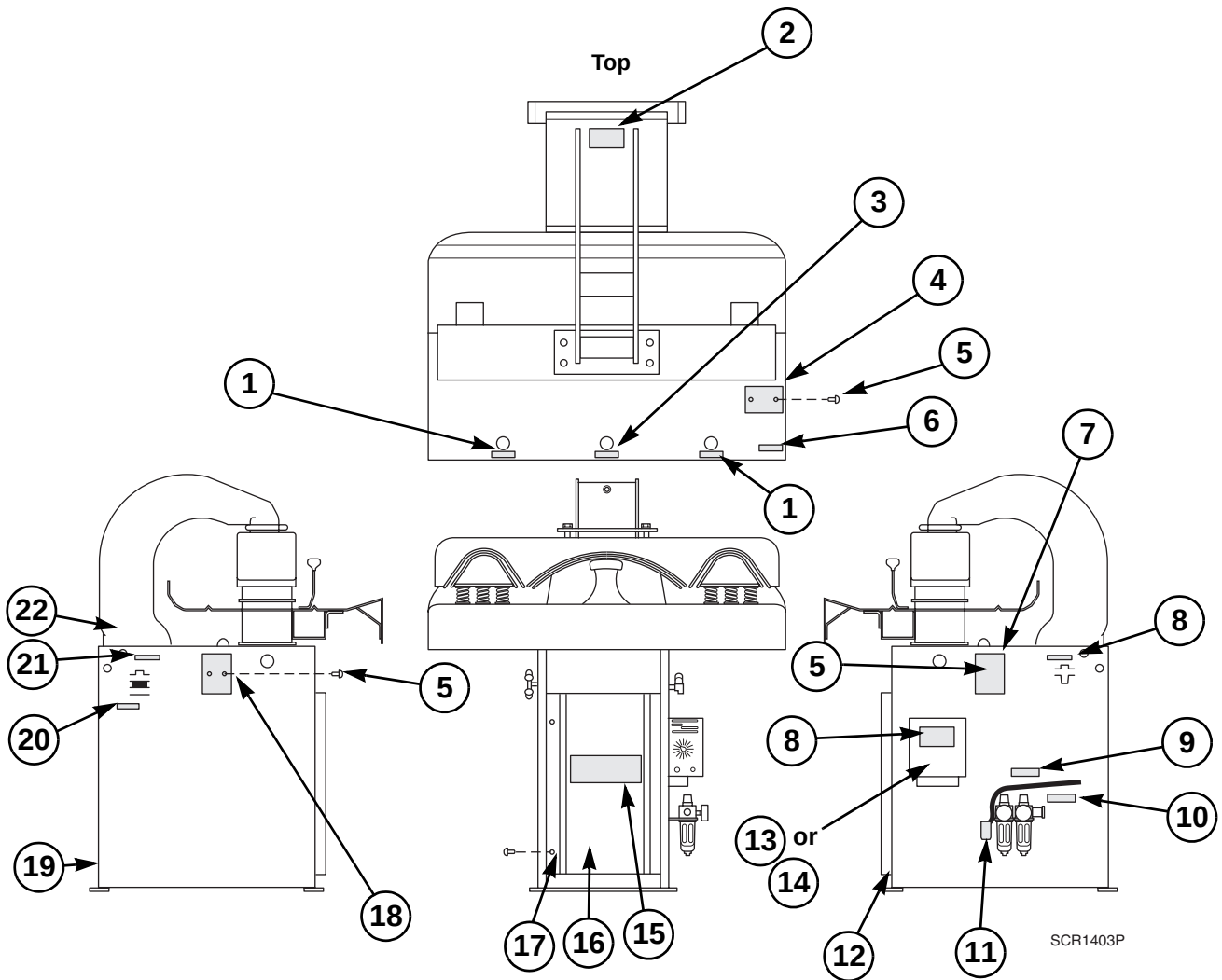
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Timer Control Assembly

Sheet 2 of 2

REF	PART #	DESCRIPTION	COMMENTS
1	J1490804	Label	
2	J1366657	Enclosure	
3	M400044	Screw	2 required
4	JA-51016	Toggle Switch	
5	M400664	Screw	4 required
6	J1366707	Cover	
7	J1145689	Nameplate	Danger: Always
8	JA-53715	Rivet	2 required
9	J10-607	Label	Ground wire
10	J1085992	Lockwasher	
11	J1000736	Nut	2 required
12	J1075621	Junction Box Cover	
13	J1189125	Lug	
14	J1199389	Screw	
15	J1085984	Lockwasher	2 required
16	J1066919	Bushing	
17	J1232958	Junction Box	
18	J1209113	Nut	
19	JA-53621	Fuse Holder	
20	J1065218	Fuse	3 Amp
21	JE-66023	Knob	Plastic
22	J1478551	Nameplate	110 Volt
	J1478569	Nameplate	220 Volt

Labels



Labels

REF	PART #	DESCRIPTION	COMMENTS
	J1001007	Lockwasher	Not shown
1	JA-35954	Label	Close; 2 required
2	J33-013	Label	Do not lift table
3	JA-35953	Label	Open; 2 required
4	J1401603	Nameplate	Warning
5	J1323724	Rivet	6 required
6	J1439306	Nameplate	U.S. Patent
7	J1401660	Label	Service warning
8	J1374248	Label	Power disconnect
9	JA-17842	Label	Air inlet
10	J1326156	Label	Air pressure; 80-100 psi
11	J1546274	Tag	Weekly filter maintenance
12	J1400217	Guard	Front
13	JA-20019	Label	Timer rating; 110 Volt
14	J1053503	Label	Timer rating; 220 Volt
15	J0230222-00	Decal	Cissell
16	J1400217	Plate	Front Cover
17	20275	Nut	
18	N/A	Nameplate	Serial/Rating
19	J1397298	Guard	Rear
20	JA-17840	Label	Steam return
21	JA-17841	Label	Steam inlet
22	J1320738	Roll Pin	2 required

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